

ZLAN5407M DIN-type Serial Device Server/Modbus Gateway User Manual

**RS485 to TCP MQTT JSON Modbus
TCP Converter**

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Document ID: ZL DUI 20221116.1.0



Version Information

The History of the revision to this document:

			History
Date	Version	Document ID	Revising content
2022-11-16	Rev.1	ZL DUI 20221116.1.0	Release

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Contents

1.	Summary	5
2.	Features	8
2.1	Hardware characteristics	8
2.2	Software functions	9
2.3	Advanced software features	9
3.	Technical Parameters	10
4.	Instructions	12
4.1	Hardware	12
4.2	Hardware Connection	15
4.3	Software Installation	15
4.4	Parameter Configuration	16
4.5	TCP communication test	21
4.6	Virtual serial port test	23
4.7	Modbus TCP test	26
4.8	Web Configuration	27
5.	Work Mode and Transfer Protocol	29
5.1	Virtual Serial Mode	31
5.2	Direct TCP/IP Communication Mode	31
5.2.1	TCP Client Mode	32
5.2.2	The Client connects to Multiple Servers	33
5.2.3	TCP Server Mode	34
5.2.4	Be both Client and Server	35
5.2.5	UDP Mode	36
5.3	Device Pairs-connect Mode	37
6.	Device Debugging	39
6.1	Network Physical Connection	39
6.2	Network TCP Connection	39
6.3	Data Sending and Receiving	40
6.4	ZLVircom Remotely Monitor Data	41
7.	Modbus Advanced Features	42
7.1	Enable Modbus Gateway	42
7.2	Storage Modbus Gateway	43
7.3	Disable Storage Functionality	46
7.4	Multi-host Function	47
7.5	Multi-host Parameter	48
7.6	Modbus Under Multi-destination IP	50
8.	Registration Pack and Heartbeat Pack	50
8.1	Registration Packet	50
8.1.1	Connect to send MAC Addresses	51
8.1.2	Realcom Agreement	51
8.1.3	Custom Registry	52
8.1.4	Configuration Files	53

8.2	The Heartbeat Packets	54
8.2.1	Implied Heartbeat	54
8.2.2	REALCOM agreement	55
8.2.3	Customize Heartbeat Packets	55
9.	HTTPD Client Communication Function	55
10.	MQTT Gateway	56
11.	JSON to Modbus RTU	56
12.	NTP Time Function	57
13.	Network Interface to Modify Parameters	57
14.	Device Management Function Library	58
15.	Serial Port Modify Parameters	58
16.	Remote Device Management	59
17.	Firmware upgrade method	61
18.	Order Information	64
19.	After-service	65

1. Summary

ZLANZLAN5407M is a kind of RS485 device data collector/IOT gateway specially designed for industrial environment, which integrates serial port server, Modbus gateway, MQTT gateway, RS485 to JSON and other functions.

It has 4 RS485 interfaces and a 10M/100M Ethernet interface. It uses guide-way type installation way, compared with the traditional desktop 4 serial port server, the width is reduced to about 1/4 of the original, the volume is compact and installation is convenient. Terminal type power supply access, 9~24V wide voltage input.

ZLANZLAN5407M adopts high temperature flame-retardant alloy plastic shell, and has high temperature resistance compared with ordinary plastic shell, no deformation under 110℃ measured environment; With flame retardant properties, the measured fire immediately extinguishes, will not ignite, can meet the requirements of industrial site fire prevention.



Figure 1 ZLANZLAN5407M

ZLANZLAN5407M has industrial grade high and low temperature operating range, through electrostatic, group pulse, surge EMC test. The work is stable and reliable.

When used as a normal serial port server, the ZLAN5407M network port is connected to the 10M/100M Ethernet. The host computer software can use TCP/UDP transmission mode or virtual serial port mode to send data to the ZLAN5407M RS485 interface. Data received on the RS485 interface is also transferred to software or virtual serial ports on the TCP end. Under the mode of virtual serial port, the serial port software connected to virtual serial port can be used without any configuration.

When used as Modbus gateway, ZLAN5407M supports Modbus TCP to Modbus RTU, so as to realize data acquisition of RS485 Modbus RTU device by upper computer using Modbus TCP protocol. On the contrary, it can be used if RS485 terminal as the master station. ZLAN5407M supports more advanced Modbus gateway functions, including configurable Modbus gateway ZLMB, storage Modbus gateway, etc., which fully meets all kinds of configuration and usage of Modbus gateway. The multi-host feature allows multiple computer master stations to simultaneously access one RS485 slave device.

When used as MQTT gateway, the device can upload the serial port data to MQTT server in the way of transparent transmission through MQTT protocol. Supported servers include BAIDU cloud MQTT, ALI cloud MQTT, China mobile OneNet platform, etc. It is supported to parse the collected Modbus RTU or non-standard serial port data into JSON format and encapsulate it into MQTT packet for uploading.

It supports JSON format to upload and collect data, and the data is automatically collected. The collected data supports Modbus RTU, 97 version of 645 meter, 07 version of 645 meter, and various non-standard RS485 protocols. The user can configure the uploaded data format and JSON keywords with ZLVircom. When uploading, MQTT protocol, HTTP POST protocol, HTTP GET protocol, transparent transport protocol and various non-standard network protocols can be supported.

Support edge computing functions, including: data overrun alarm, data translation and scaling, data change upload, equipment offline alarm, equipment independent collection, equipment automatic connection and other functions. This feature is usually used in conjunction with the JSON feature.

Among them, ZLANZLAN5407MN model supports P2P networking, no need to relay through the server, and connect the device through ID.

ZLANZLAN5407M has powerful functions of IOT gateway, which is very suitable for collecting all kinds of RS485 instruments and sensors in the industrial field, including collection of local network or uploading to cloud server for independent collection and posting.

ZLANZLAN5407M can be applied to:

- As the gateway of IoT and the communication bridge between devices and cloud;
- Power, intelligent instrument and energy consumption monitoring;
- All kinds of automation PLC remote monitoring and program download;
- All kinds of configuration software and equipment communication interface;
- Networking of access control and security equipment;

Typical application connections are shown in figure 2. The original serial port device RS485 is connected to the RS485 port of ZLANZLAN5407M, and the ZLAN5407M is connected to the computer through the network cable. The software on the computer connects to ZLAN5407M via TCP/IP or virtual serial port. Thereafter, any data sent by the serial device will be transmitted transparently to the computer's software, and the data sent by the software to ZLANZLAN5407M via the network will also be transmitted transparently to the serial device.

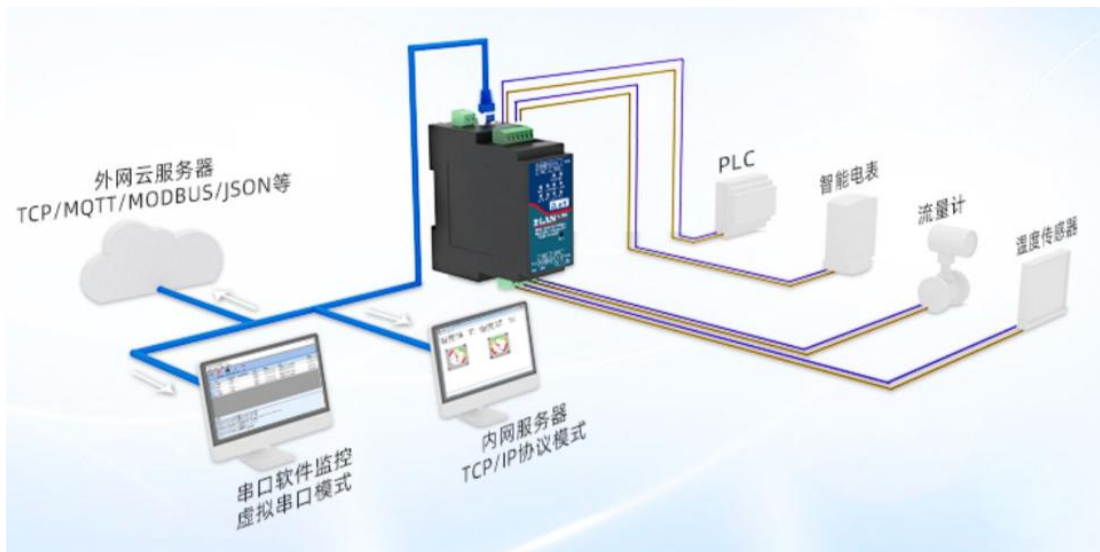


Figure 2 Connection Diagram

2. Features

2.1 Hardware characteristics

ZLANZLAN5407M has the following features:

- 1) Guide-way design: suitable for internal installation of cabinet in industrial field.
- 2) Compact size: relative to the ordinary serial port server, the width is small, does not take up space.
- 3) With reset button: easy to reset parameters, in the case of JSON format error recovery.
- 4) Terminal type power supply, 9~24V wide voltage input, with anti-opposite power connection protection.
- 5) Terminal RS485 interface, support 32 slave devices, baud rate support 300 ~ 115200bps.
- 6) Abundant panel indicator light for debugging: in connection, not only indicates whether the network cable is connected to the 100M_LINK light, but also indicates the LINK light TCP connection established; Data indicator light has "serial port to network port", "network port to serial port" independent indicator light.

2.2 Software functions

- 1) Support TCP server, TCP client, UDP mode, UDP multicast. Support TCP server side function as TCP client. Support 30 TCP connections as a TCP server and 7 destination IP as a TCP client.
- 2) The baud rate supports 1200~115200bps, data bits support 5~9 bits, and parity can be None, Odd, Even, Mark, Space. CTS/RTS hardware flow control and XON/XOFF soft flow control.
- 3) Support the function of sending MAC address when device connecting to facilitate cloud management of devices.
- 4) Provide search, configure the device secondary development package DLL on PC.
- 5) Support Web browser configuration, support DHCP dynamic access IP, DNS protocol connect domain name server address.
- 6) Support remote search device, configure device parameter, device program upgrade on cloud.
- 7) Support remote viewing of TCP connection status, serial port data sending and receiving status of devices through software. Virtual serial port supports data monitoring.

2.3 Advanced software features

The advanced soft functions of ZLAN5407M support including:

- 1) Support Modbus gateway function, support Modbus RTU to Modbus TCP. The storage Modbus can be supported, and the equipment data can be collected automatically and stored. Modbus gateway for non-storage mode is also supported.
- 2) Support for multiple hosts: support Ethernet port allows multiple computers to access the same serial port device at the same time in a question-answer query mode.
- 3) Support for MQTT gateway functionality.
- 4) Support JSON to Modbus RTU and 645 meter protocol, support HTTP POST,

HTTP GET format upload data.

- 5) Support for NTP protocol to obtain network time for serial output for protocol content.
- 6) Support for custom heartbeat package and registration package features: easy to communicate with the cloud and device identification.
- 7) Support TCP to establish a connection requires password authentication function, to ensure the security of the connection.
- 8) Support HTTP data submission and delivery functions, the cloud can directly use HTTP GET instructions and device serial data for interaction.

3. Technical Parameters

Figure			
Serial Interface:	485: 3.5mm wiring terminal		
Serial Qty.:	4, can work independently, separate configuration baud rate		
Power Supply:	3.5mm wiring terminal		
Reset:	One-button reset to factory Settings		
Shell material:	alloy flame retardant plastic		
Size:	L x W x H =8.7cm×3.6cm×5.9cm		
Installation mode:	35mm guide rail installation		
Communicate Interface			
Ethernet:	RJ45 port, 10M/100M, support automatic cross-cable detection (MDI/MDIX)		
Serial	RS485×4: 485A, 485B, GND		
Serial Parameters			
Baud rate:	300~921.6Kbps, Customizable	Parity:	None, odd check, even check, mark, space
Data bits:	5~9	Flow control:	None, soft flow
Software			
protocol:	ETHERNET, IP, TCP, UDP, HTTP, ARP, ICMP, DHCP, DNS		
Working mode:	TCP server, TCP client (and TCP server coexist), UDP, UDP		

	multicast, and UDP dynamic mode
Transfer protocol:	Modbus TCP, MQTT, JSON, RealCom protocol, HTTP
Setting method :	ZLVirCom, WEB browser, device management library
Modbus Gateway:	Supports multi-host mode, storage mode, and ZLMB mode
JSON gateway:	The device supports Modbus RTU, Modbus TCP, and DLT-645. The server supports HTTP POST/GET, MQTT, passthrough and custom protocols. Translation and scaling, offline alarm, out-of-limit alarm, change upload, data format conversion;
IP address and address resolution:	static or DHCP, DNS
Net communication method:	TCP/IP direct communicate, Virtual serial port
Number of connections:	TCP server: 30; TCP client: indicates seven destination IP addresses
Configuration:	ZLVirCOM tool, WEB browser (can customize the webpage), device management function library, serial port AT instruction configuration, device cloud management (ZLAN Cloud)
Other software functions:	Custom registration packet heartbeat packet, connection send ID, NTP, built-in TCP heartbeat
	hardware
Hardware	
Input voltage:	9 ~ 24V DC
Input current:	30mA@12V DC
EMC Electromagnetic compatibility:	electrostatic (GB/T17626.6-2018) : contact 8KV, non-contact 15KV; Fast group pulse (GB/T17626.4-2018) : power ±4KV, signal ±2KV; Surge (GB/T 17626.5-2008) : power supply ±4KV, signal ±2KV.

Environment	
Running temp:	-40~85°C
Storage temp:	-45~165°C
Humidity:	5~95%RH

4. Instructions

4.1 Hardware

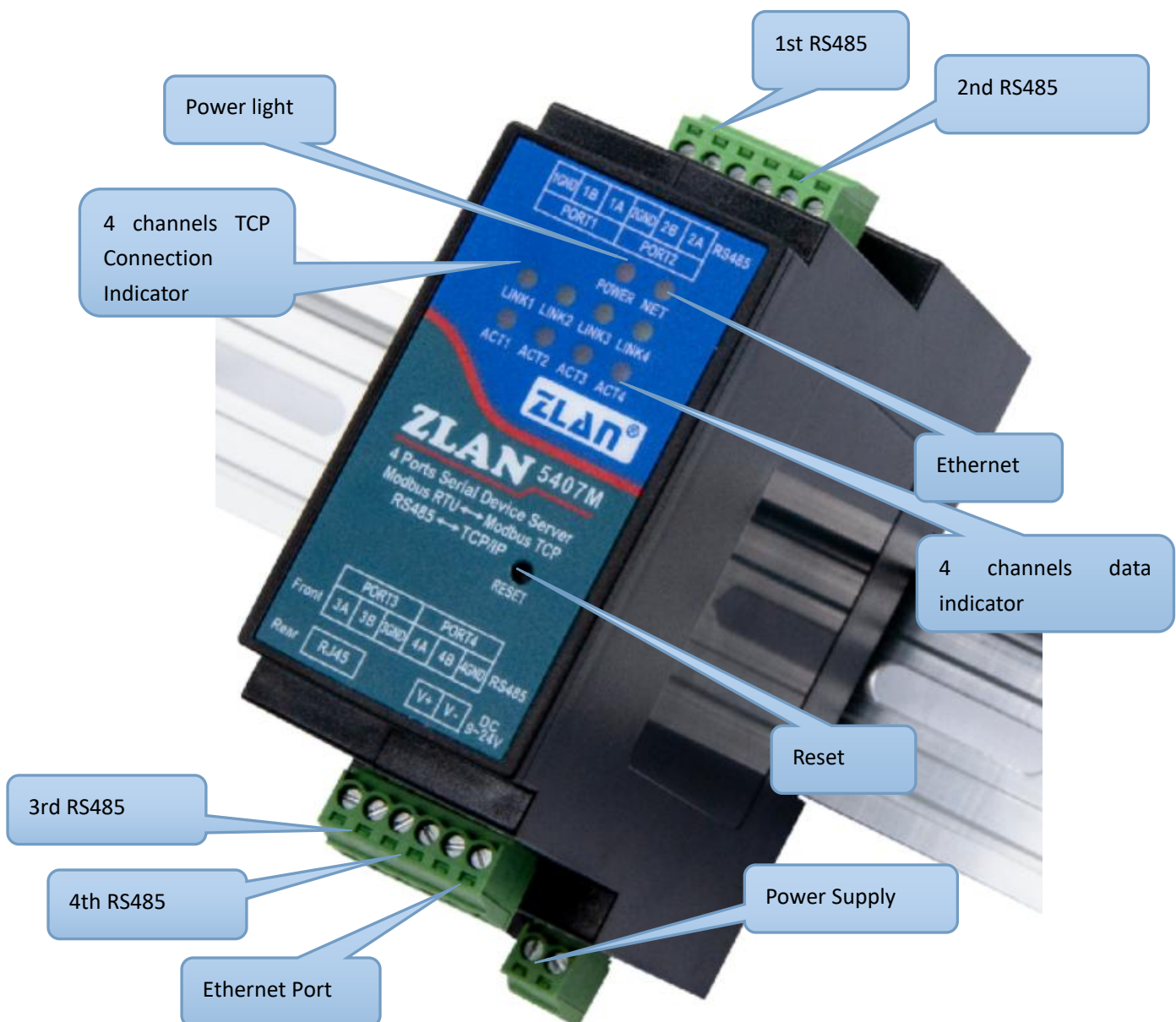


Figure 3

The elevation of the ZLANZLAN5407M serial port server is shown in the figure above, with a 35mm standard guide rail housing.

- 1) Power input: terminal: 3.55mm terminal. The input voltage is 9 ~ 24V.



Figure 4 power supply and network port, serial 3, serial 4

- 2) RS485: use RS485 to connect 485B and 485A, where 485B represents the negative line of 485 and 485A represents the positive line of 485; 485 with load of 32. The longest communication distance is 1200 meters. Generally RS485 line more than 300 meters when it is necessary to use the terminal resistance, 485 terminal resistance is 120 ohms.
- 3) Network port: connect network cable, support automatic crossover.
- 4) Indicator lights: Power (PWR), Link (LNK) and Active (ACT) lights, which respectively represent Power supply, Ethernet cable connect, connection indication and data indication.
- 5) Press the button in the figure above for more than 5 seconds, the module will reset to the IP address of 192.168.1.254. If need to disable configuration such as JSON, you can restart when you press the button, so that various

downloaded configuration files will not load.

Table 2 meaning of indicator light

Power Indicator	Power
NET indicator	When the network cable is connected properly, the indicator is orange
Link Indicator	When a TCP connection is established (or in UDP mode), the Link color is green. It can be used to determine whether the serial port server establishes a communication link with the upper computer software.
Active Indicator	When the network port sends data to the serial port or the serial port sends data to the network port, the indicator is blue.

Use indicator light to debug communication method:

- 1) If the **NET** indicator is not **orange**, the network cable is not properly connected. Check the network cable.
- 2) If the **Link** indicator is not **green** (only considering the TCP working mode), the upper computer software is not connected to the serial port server. Please consider whether the IP address is configured in the same network segment.
- 3) If the **Active** indicator is not **blue**, there is no data communication.
- 4) **Installation method:** the equipment shell is equipped with 35mm standard guide rail. When there is a guide rail, the equipment can be directly installed into the guide rail.



Figure 5 back of the device

4.2 Hardware Connection

Generally speaking, serial port server only needs to connect power supply, serial port and network cable.

The power supply can be configured with a 12V power adapter or a 2-wire power supply on site, which can be directly connected to the positive and negative terminals of the power supply.

RS485 device 485 is connected to TA, 485 is connected to TB.

The network port is connected to the ordinary network cable, which can be directly connected to the computer or connected to the network through the switch.

4.3 Software Installation

ZLVircom can be used to configure the device IP and other parameters, also can create virtual serial port. If no need the virtual serial port function, you can download the free-installation version.

Table 3 ZLVircom Version

Software	Description
ZLVircom Device Management Tool (free-installation version)	This version no have the virtual serial port function
ZLVircom Device Management Tool (installation version)	This version has the ZLVircom_x64.msi and ZLVircom_x86.msi. The 64 bit

	operating system install x64, 32 bit system install x86 version.
--	--

Just follow the default prompt when installing. Upon completion of the installation, ZLVircom will be started each time the computer is started, which is used to boot up to create a virtual serial port.

4.4 Parameter Configuration

After installing ZLVircom, the hardware also connecting, run ZLVircom software as figure, and click "Device Manage" as figure 6. Use ZLVircom can search and configure the device parameter in different segment, which is very convenient as long as the device and computer of running ZLVircom are under the same switch.

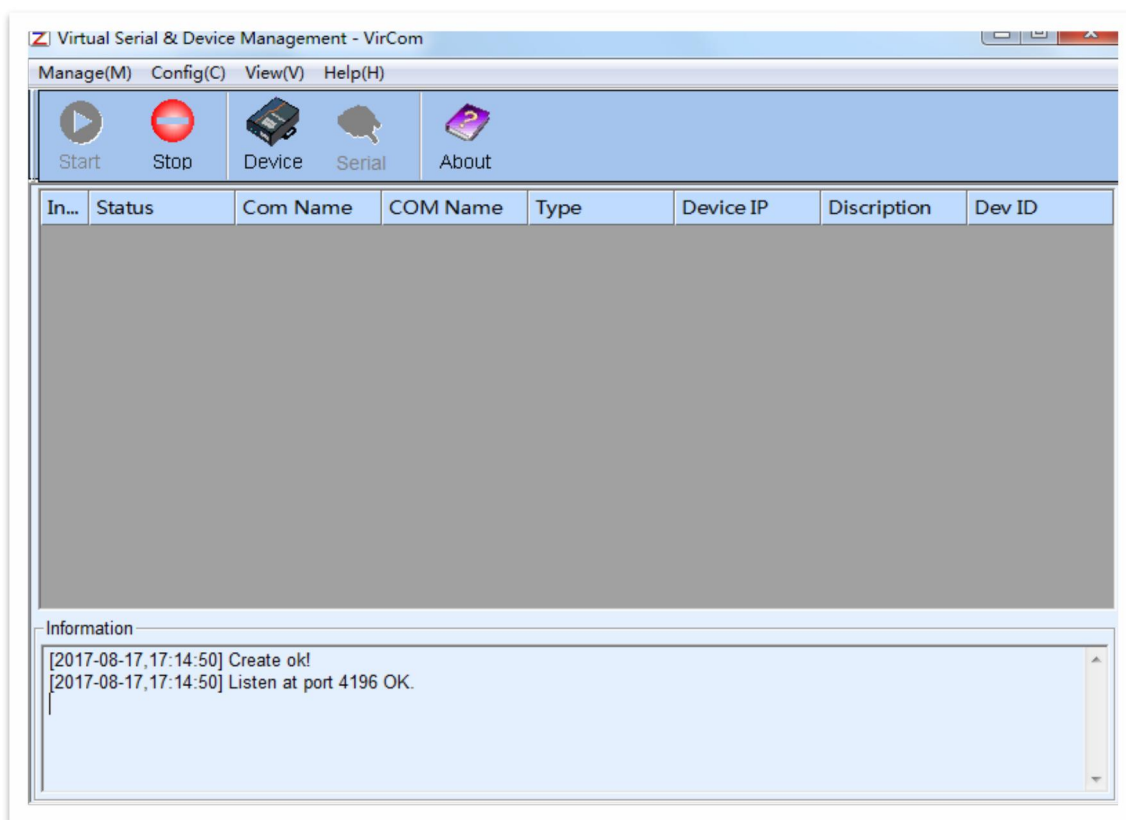


Figure 6 ZLVircom Main Interface

序	类型	设备名称	型号	P	设备IP	本地...	目的IP	模式	TCP...	虚拟串...	虚拟串口...	设备ID	TXD	RXD
1	内网	ZLDEV0001	2007	1	192.168.1.200	4196	192.168.1.3	TCP Server	未建立	未设置	未联通	FADE547A	0	0
2	内网	ZLDEV0002	2007	2	192.168.1.201	4196	192.168.1.3	TCP Server	未建立	未设置	未联通	FAD47B34	0	0
3	内网	ZLDEV0003	2007	3	192.168.1.202	4196	192.168.1.3	TCP Server	未建立	未设置	未联通	FAD27B2E	0	0
4	内网	ZLDEV0004	2007	4	192.168.1.203	4196	192.168.1.3	TCP Server	未建立	未设置	未联通	FACC7B3C	0	0

Figure 7 Device List

From the device list, you can see all of the current online devices, and you can search for devices that are not in one network segment. There is no need to use the "Add Manually" function.

Note: 1 to 4 in the red P list indicates four serial ports. The port identifier cannot be modified. The IP address and device name can be modified.

Click the "Edit Device" to configure the device parameters.

Section	Parameter	Value
Device Info	Virtual Serial	Not Use
	Dev Type	ZLSN2042
	Dev Name	6842
	Dev ID	284FC9589C2B
	Firmware Ver	V1.597
Function of the device	Web Download	<input type="checkbox"/>
	DNS System	<input checked="" type="checkbox"/>
	REAL_COM Protocol	<input checked="" type="checkbox"/>
	Modbus TCP To RTU	<input checked="" type="checkbox"/>
	Serial Commnad	<input checked="" type="checkbox"/>
	DHCP Support	<input checked="" type="checkbox"/>
	Storage Extend	<input type="checkbox"/>
	Multi-TCP Connection	<input checked="" type="checkbox"/>
Network	IP Mode	Static
	IP Address	192.168.1.250
	Port	502
	Work Mode	TCP Server
	Net Mask	255.255.255.0
	Gateway	192.168.1.1
	Dest. IP/Domain	192.168.1.149
Dest. Port	1024	
Serial	Baud Rate	115200
	Data Bits	8
	Parity	None
	Stop Bits	1
	Flow Control	None
Advanced Settings	DNS Server IP	8.8.4.4
	Dest. Mode	Dynamic
	Transfer Protocol	Modbus_TCP Protocol
	Keep Alive Time	10 (s)
	Reconnet Time	12 (s)
	Http Port	80
	UDP Group IP	230.90.76.1
Register Pkt.	<input type="checkbox"/> ASCII	
Restart for no data	every 50 Sec.	
Enable send parameter	every 5 Min.	
More Advanced Settings...		
Framing Rule		
Max Frame Length	1300 (Byte)	
Max Interval(Smaller will better)	3 (Ms)	

Figure 8 Device Parameters

In this interface, the user can set the parameters of the device, then click "Modify Setting", and the parameters are set to the flash of the device, with power-off no lost. The device will restart automatically.

The main configuration parameters are: baud rate, data bit, and check bit in serial port setting; IP address, subnet mask, gateway in network setting; Sometimes you need to configure the work mode of the serial port server according to the computer software.

The meaning of the parameters is described as follows:

Table 4 Parameter Meaning

Parameter Name	Value Range	Instruction
Virtual Serial	Non-in use, created virtual serial port	You can bind the current device to a created virtual serial port.
Dev Type		Show only the model of the core module
Dev Name	Any	You can give the device a readable name, with a maximum of 9 bytes, and support the Chinese name.
Dev ID		The factory's sole ID, cannot be modified.
Firmware Version		The firmware version of core module
Supporting Function		Please refer to the Table 4 "support functions"
IP Mode	Static, DHCP	The user can choose Static or DHCP (Dynamic acquisition of IP)
IP Address		The IP Address of networking products
Port	0~65535	The monitoring port of Networking products when in the TCP Server or UDP mode. As a client, it is best to specify that the port is port 0, which is good for increasing the connection speed, and the system will randomly assign a local port when using the 0 port. At this time the difference from specifying the non-zero port are: (1) local port is 0, module sets up a new TCP connection with PC when restarting, old TCP connection may not be closed, so that the old TCP connection of the host has been unable to close, specify the non-zero port does not have the problem. Generally host wants to close the old connection when the module is restarted. (2) the local port is 0, the time of TCP rebuilding connection is faster.
Work Mode	TCP Server(TCP Server Mode),TCP Client(TCP Client Mode),UDP Mode, UDP Multicast	When set to TCP Server, the network Server needs to actively connect the networking products; When set to TCP Client, the networking product initiates the connection to the network server specified by the destination IP.
Net Mask	Eg: 255.255.255.0	Must be same as net mask of local LAN.
Gateway	Eg: 192.168.1.1	Must be the same as the local LAN gateway. If it is not crossing outer network (such as the cable connecting computer), it is best to set the gateway as the IP address of the connected computer.

Dest. IP/Domain		In the TCP Client or UDP mode, the data will be sent to the destination IP or the computer of domain name instruction.
Dest. Port		In the TCP Client or UDP mode, the data is sent to the destination port of the destination IP.
Baud Rate	1200, 2400, 4800, 7200, 9600, 14400, 19200, 28800, 38400, 57600, 76800, 115200, 230400, 460800	Serial baud rate
Data Bits	5, 6, 7, 8, 9	
Parity	None, Even, Odd, Mark, Space	
Stop Bits	1, 2	
Flow Control	None (no flow control), CTS/RTS, DTR/DCR, XON/XOFF	RS232 port valid
DNS Server IP		When the destination computer is described by a domain name, DNS server is required to resolve the domain name, which specifies the IP of this DNS server. When the IP mode is DHCP, the parameter is not specified and will be automatically acquired.
Dest. Mode	Static, Dynamic	<p>UDP working mode: if the destination computer is described by a domain name, it's best to choose the static mode; If there are multiple computers in the LAN communicating with networking products through UDP, it is best to choose dynamic mode.</p> <p>TCP server mode: this parameter must be dynamic.</p> <p>TCP client mode: when IP mode is dynamic, the destination IP is reconnected after the device is restarted, so that the correct IP address can be obtained again. Otherwise, it will do direct connection without automatically restarting the device.</p>
Transfer Protocol	NONE, Modbus TCP<->RTU, Real_COM	NONE indicates that the data forwarding from the serial port to the network is transparent; Modbus TCP<->RTU will convert Modbus TCP protocol directly into RTU protocol to facilitate coordination with Modbus TCP protocol; RealCOM is designed to be compatible with the old version of REAL_COM.
Keep Active	0~255	(1) Choose 1~255, if the device is in the TCP client working

Time		<p>mode, the TCP heartbeat will be sent automatically for every "keep alive time". This can guarantee the TCP availability of links. When set to 0, there will be no TCP heartbeat.</p> <p>(2) Set to 0~254, when transformation protocol choose REAL_COM protocol, the device will send a length of 0 to 1 content data for every " keep alive time " to implement the heartbeat mechanism of Realcom. When set to 255, there will be no Realcom heartbeat.</p> <p>(3) Set to 0~254, if the device is working on the TCP client, the device will send the parameters to the destination computer every " keep alive time ". When set to 255, no have the parameter sending function. This mechanism is not normally used, users are not required to pay attention.</p>
Reconnect Time	0~255	Once the networking products in a TCP client mode disconnect with the server (as long as in the non-connection status), it will initiates a TCP connection to the Server every while, can be 0~254 seconds, if set 255, never for reconnection. Note first TCP connection would immediately (such as hardware on electricity, through zlvircom software restart equipment, no data), only after the first connection failure will try again after waiting for the "break time", so "break time" will not affect the network and server connection setup time under normal circumstances.
Http Port	1~65535	
UDP Group IP		UDP multicast
Max Frame Length	1~1400	One of the rules of serial. The connected product serial port sends the received data to the network as a frame after receiving the length data.
Max Interval (Smaller will better)	0~255	One of the rules of serial. When there is a pause in the data received by the connected product, and the pause time is greater than that time, the received data is sent to the network as a frame.

The functions supported by the device are explained as follows:

Table 5 Device Supported Function

Name	Instruction
Webpage download	Support to control the serial output command through the web page,

	only the product with the trailing W has this function.
Domain name system	The destination IP can be the domain name (such as the beginning of the WWW server address).
REAL_COM protocol	It is a non-transparent transmission serial device server protocol, which is suitable for the binding of virtual serial port through Internet. Because the protocol contains the device MAC address, it is helpful for the upper computer to identify the device. In general, it can be without use.
Modbus TCP to RTU	Only the models that the third bit is 4 support this function. Modbus TCP to RTU can be implemented. It also supports multi-host capabilities.
Serial port modify parameters	The serial port modification parameter supports the serial port AT instruction to configure and read the device parameters.
Automatic acquisition of IP	Support for DHCP client protocol
Storage extension EX function	Extended later
Multiple TCP connections	Support more than one TCP connections as a TCP server.
IO port control	Model No. 3 of 4 supports arbitrary custom instructions to control 8 IO outputs.
UDP multicast	UDP multicast
Multi-destination IP	As a TCP client supports simultaneous connection of 7 destination IP.
Proxy server	Support the proxy server functionality (a specific model is required).
SNMP function	Support SNMP to Modbus RTU protocol. Only those with -snmp tails support this feature.
P2 function	Support the ability to access devices in any network through P2P across technology. This feature is supported in model N with trailing patches.

4.5 TCP communication test

After the device parameters are configured, TCP connection communication can be tested with serial port tools and TCP debugging tools.



Figure 9 TCP communication diagram

Now suppose the PC COM port (USB to RS232 line) connect with serial port of serial device server, then open the serial debugging assistant ZLComDebug, and open the corresponding COM as figure 10; Open TCP&UDP debugging assistant SocketTest, and as TCP client, fill in the destination IP for the serial port server IP (currently 192.168.1.200), destination port is 4196, and then click "open" button in figure 11. Enter "socket send" in SocketTest and click send, then the data is transferred to RS232 interface through the network port of the serial port server, and then sent to ZLComDebug, which is then displayed in ZLComDebug. Conversely, type "Comdebug send" in ZLComDebug, and clicking send can also be sent to socket test and displayed.

The demonstration demonstrates the data transparent forwarding function from serial port to network port, network port to serial port.

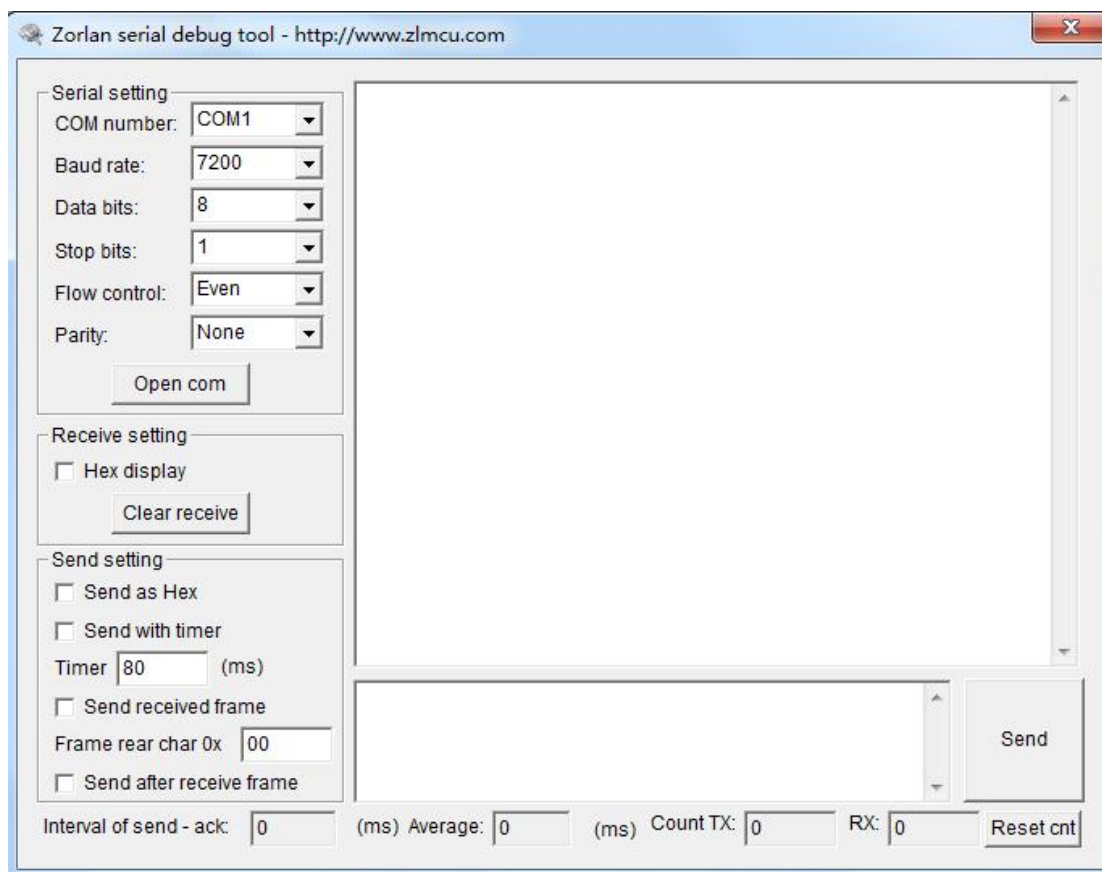


Figure 10 ComDebug Send-receive Interface

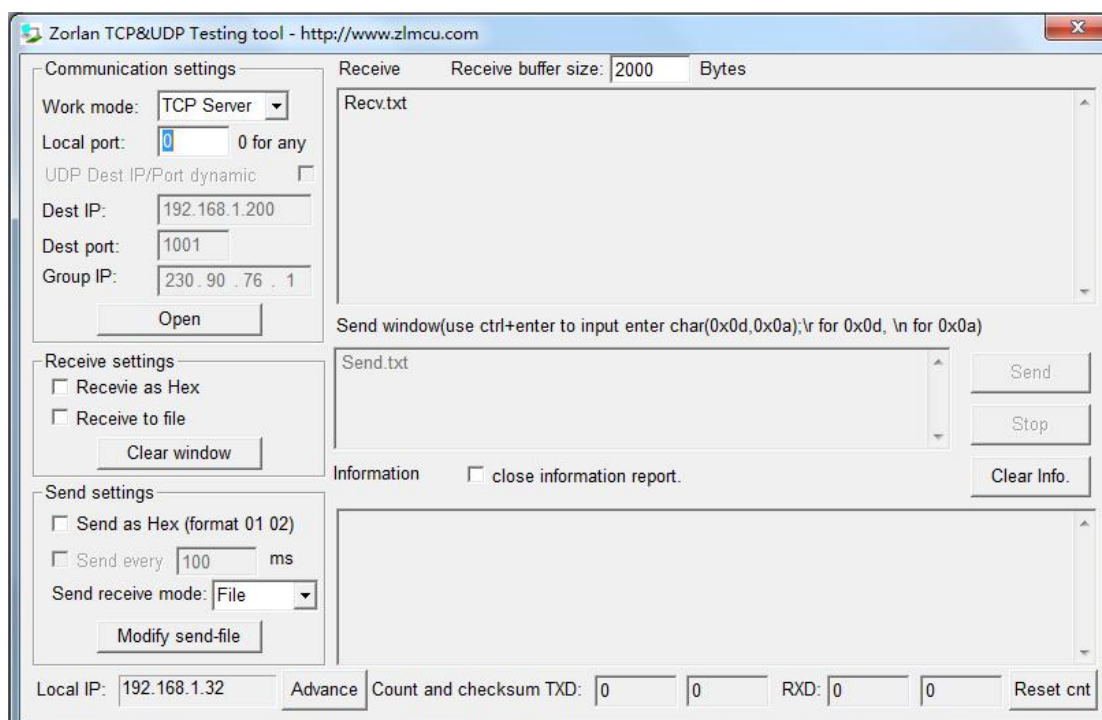


Figure 11 SocketTest Send-receive Interface

4.6 Virtual serial port test

SocketTest in figure 9 communicates directly with the serial port server through TCP. In order to enable users to communicate with the serial port server with the developed serial port software, it is necessary to add a virtual serial port between the user program and the serial port server. As shown in figure 12, ZLVircom and the user program run on a computer, and ZLVircom virtual a COM port, so that the COM port corresponds to the serial port server. When the user program opens the COM to communicate through ZLVircom → serial device server → to users. Here's how to do this:

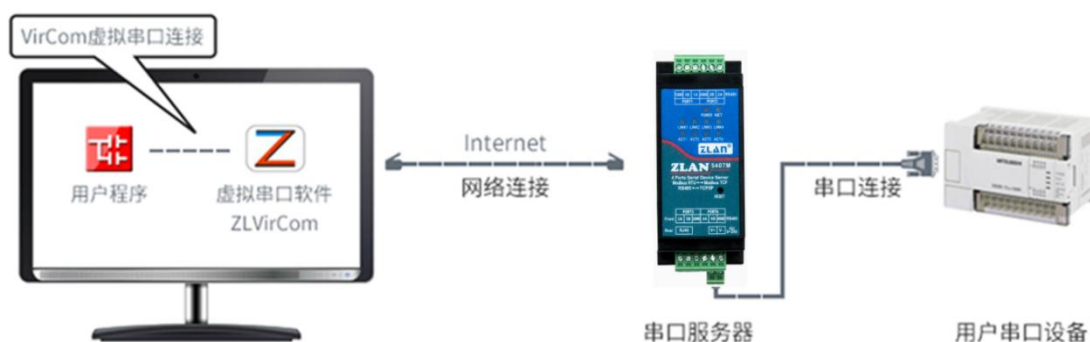


Figure 12 Virtual serial port

Click on the "Serial Manage" of the main interface of ZLVircom, then click "Add", and select COM5, where COM5 is the COM port that didn't exist on the computer.

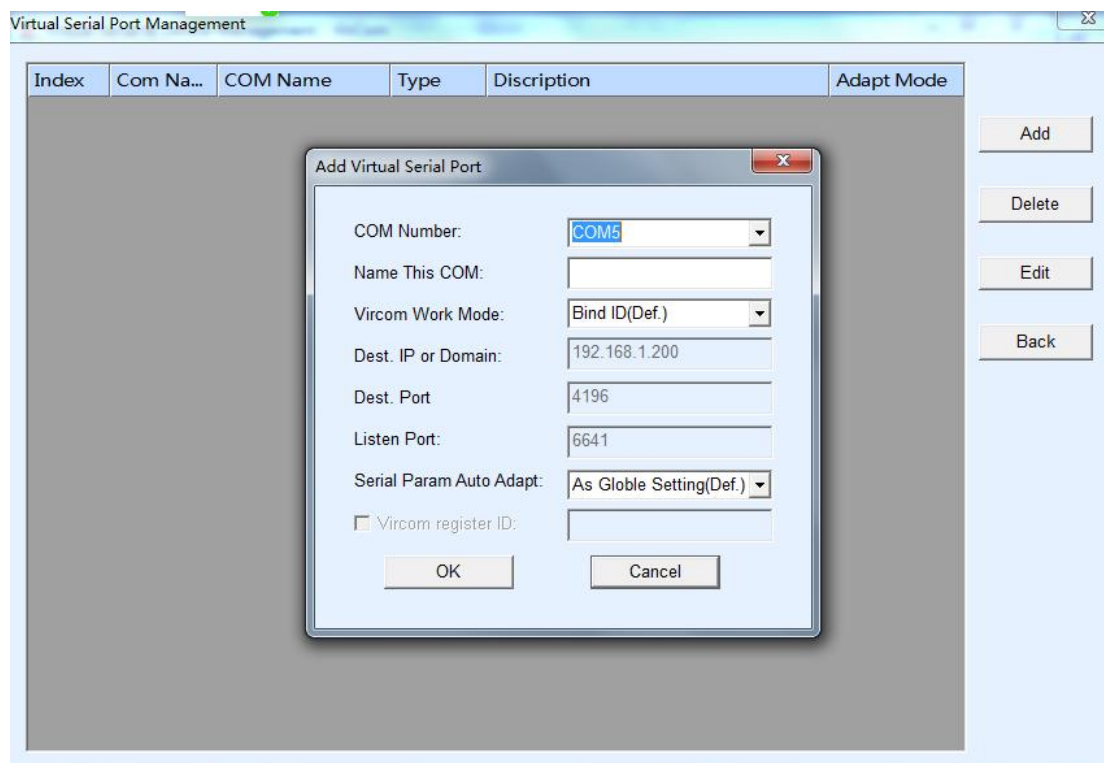


Figure 13 Add Virtual Serial Port

Then enter the “device manage”, and double-click the device that you need to bind to the COM5. As shown in FIG. 10, select COM5 from the "virtual serial port" list in the upper left corner. Then click "modify Settings". And return to the main interface of ZLVircom. You can see that the COM5 has been connected to a device with IP 192.168.1.200. You can use COM5 instead of SocketTest to communicate.

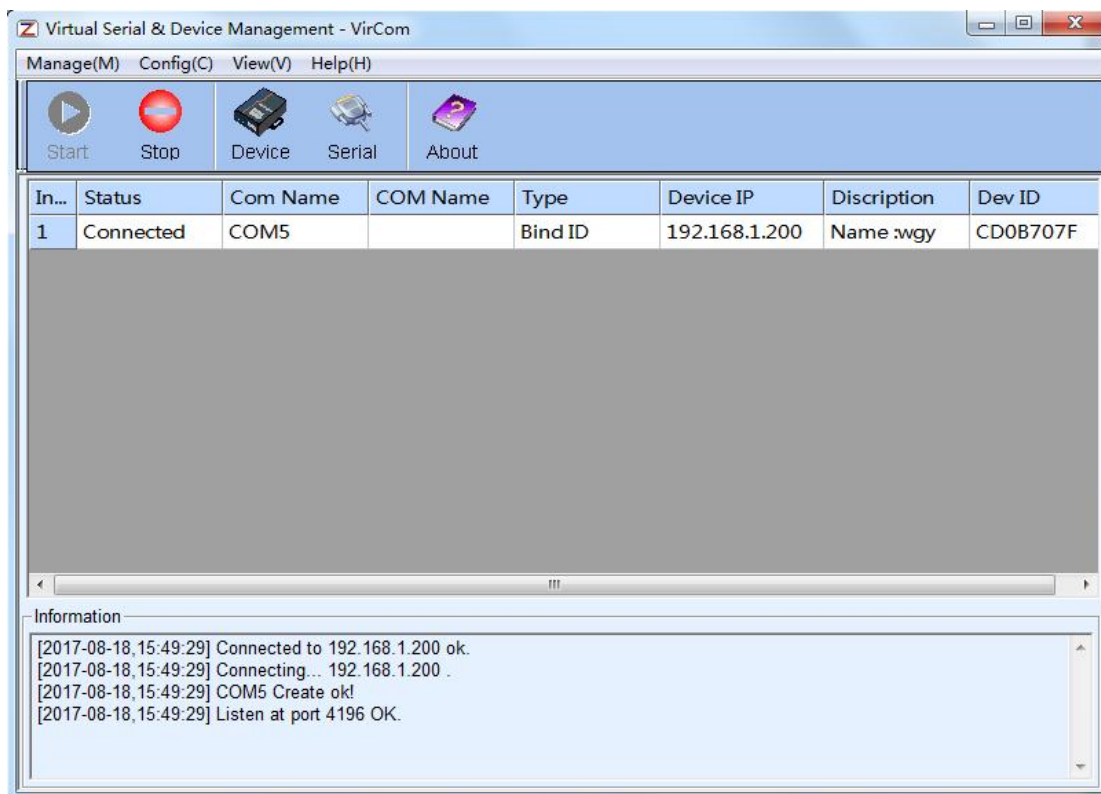


Figure 14 Virtual Serial Port has been connected

Now close the before SocketTest and open a new ZLComdebug as the user's serial port program, now open COM5. At this point, COM5 (virtual serial port) and COM4 (hardware serial port) can send-receive data through networking products. If the serial port of the connected product is not connected to the COM port of PC, but a serial port device, then the COM5 can be opened to communicate with the device. And it's just use the network way now.

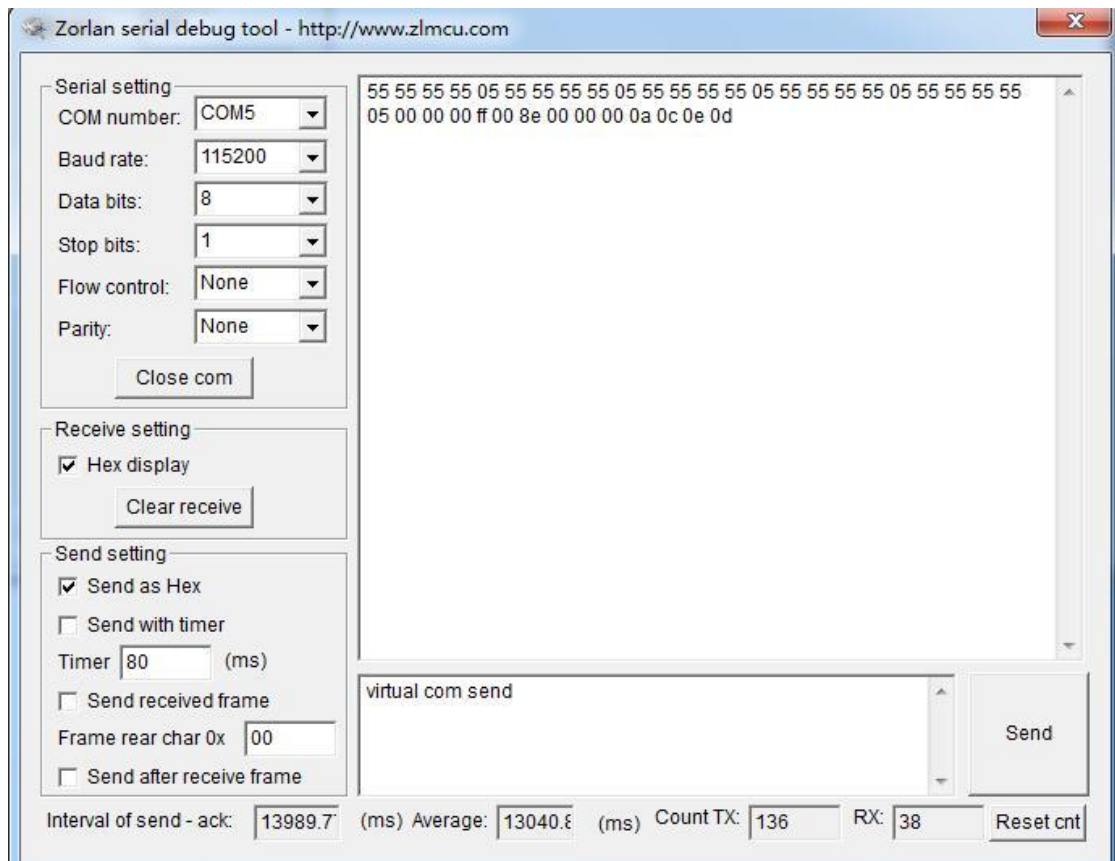
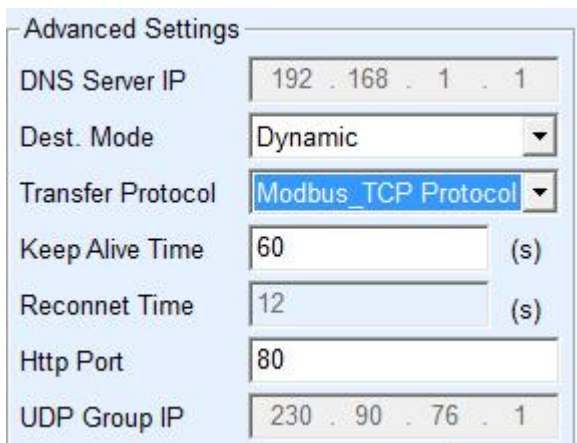


Figure 15 Communication via Virtual Serial Port

4.7 Modbus TCP test

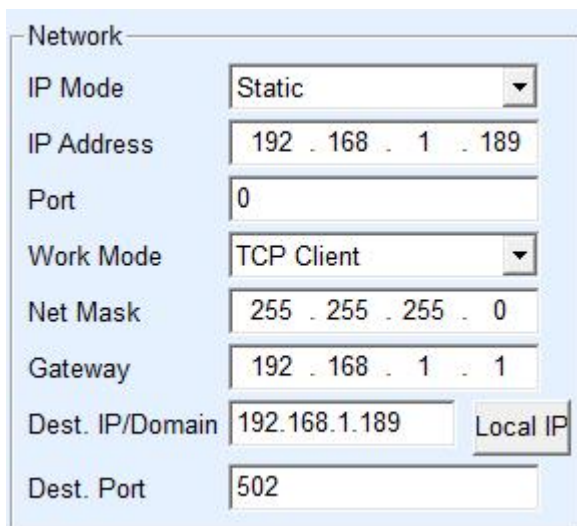
By default, serial and network data is transmitted transparently. If you need to implement the Modbus TCP to RTU, requires selecting "transfer protocol" for "Modbus TCP \leftrightarrow RTU" in the Settings dialog, as shown in figure 16. At this point, the device port is automatically changed to 502. At this point, the user's Modbus TCP tool is connected to port 502 of IP of serial port server, and the Modbus TCP instruction sent will be converted into RTU instruction output from the serial port. For example, the serial port server network port receives the Modbus TCP instruction of 00 00 00 00 00 06 01 03 00 00 0a, then the serial port outputs the instruction of 01 03 00 00 00 0a c5 cd. Note: the serial port may send several 01 03 00 00 00 0a c5 cd instructions, because the default Modbus adopts the storage mode, which will automatically poll to query. It'll show you how to switch to non-storage.



Advanced Settings	
DNS Server IP	192 . 168 . 1 . 1
Dest. Mode	Dynamic
Transfer Protocol	Modbus_TCP Protocol
Keep Alive Time	60 (s)
Reconnect Time	12 (s)
Http Port	80
UDP Group IP	230 . 90 . 76 . 1

Figure 16 Enable Modbus TCP

If the user's Modbus TCP software is used as Slave, it is necessary to change the working mode to client based on the transfer protocol selection, and the destination IP change to the computer IP of Modbus TCP software, and the destination port is 502, as shown in figure 17.



Network	
IP Mode	Static
IP Address	192 . 168 . 1 . 189
Port	0
Work Mode	TCP Client
Net Mask	255 . 255 . 255 . 0
Gateway	192 . 168 . 1 . 1
Dest. IP/Domain	192.168.1.189 <input type="button" value="Local IP"/>
Dest. Port	502

Figure 17 Modbus TCP as Client

4.8 Web Configuration

ZLVircom can be used to search and configure device parameters in different network segments. The configuration of the Web mode requires that the computer and the serial port server are in the same IP segment, and the IP address of the serial port server should be known in advance. But the Web configuration can be done on any computer without ZLVircom.

- 1) Enter the IP address of the serial port server in the browser, such as

<http://192.168.1.200>, to open the following page.

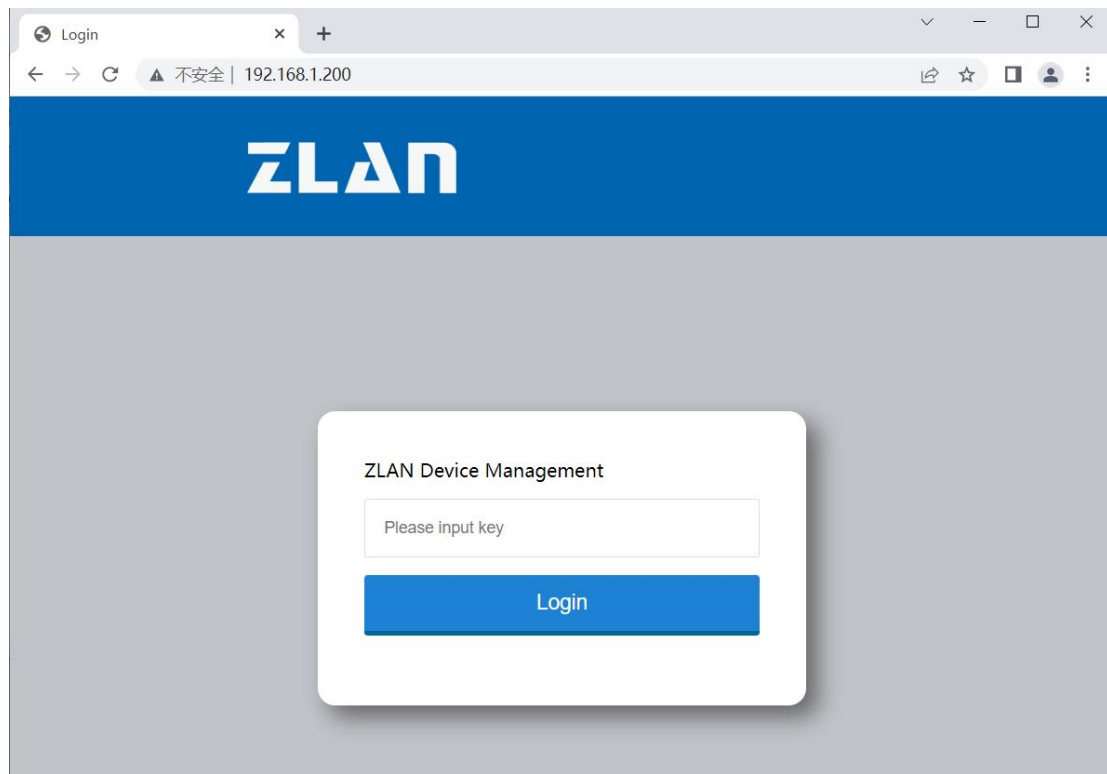


Figure 18

- 2) Enter Password in Password: default is empty(no password). Click the login button to login.



Figure 19 Web configuration interface

- 3) The serial port server parameters can be modified in the web page that appears, and the related parameters can refer to the meaning of the parameters in table 4.
- 4) After modifying parameters, click the "submit" button.

5. Work Mode and Transfer Protocol

In different applications can choose different work mode, transfer protocol of the serial server, so as to be more stable and reliable use, the details are as following.

The use of serial device server is basically divided into two types: with virtual serial port and non-virtual serial port, as shown in fig.9 TCP communication diagram and fig.12 function of virtual serial port. The user software with virtual serial port needs to be connected is the COM port, that is, both the user software and the user device are serial ports. Non-virtual serial mode user software communicates directly over TCP/IP but user devices are still serial.

In the non-virtual serial port mode, the "Transfer Protocol" is divided into transparent transmission, Modbus TCP to RTU and Realcom protocol. If the user software is a fixed Modbus TCP protocol and the host computer is Modbus RTU, Modbus TCP to RTU mode should be selected. The Realcom protocol is currently only used when a multi-port server is connected to a server as a TCP client and a virtual serial port is used on the server.

Usage is summarized as follows:

Table 6 network configuration modes

No.	Virtual Serial Port Usage	Device Work Mode	Transfer Protocol	Instructions
1	Use	TCP Server	None	Suitable for the user to open the COM port to collect data actively.
2	Use	TCP Client	None	Suitable for the occasion when the device sends data actively. If the TCP server is selected, the problem that the device cannot be reconnected after being disconnected may occur.
3	No Use	TCP Server	Modbus TCP to RTU	The user software is Modbus TCP, and the user device is Modbus RTU. Modbus TCP is the main station.
4	No Use	TCP Client	Modbus TCP to RTU	The user software is Modbus TCP, and the user device is Modbus RTU. And Modbus RTU is the main station.
5	Use	TCP Client	Realcom Protocol	When using a multi-port server as a TCP client and the virtual serial port is used, it is best to use the Realcom protocol.
6	No Use	TCP Client	None	Suitable for a large number of devices, connected to a cloud way. And under normal circumstances the cloud is a server of public network IP on the Internet.
7	No Use	TCP Server	None	Suitable for devices and computers in the same local network, do local monitoring, no need to communicate across the Internet.

5.1 Virtual Serial Mode

If the user software is using COM port for communication, it must use virtual serial port mode. Including some PLC software, configuration software, instrument software, etc.

Then check whether the monitoring computer and equipment are in the local network:

- 1) If the computer is a public network IP server rented over the Internet, then the device must use TCP client mode to connect the device to the server. At this point, you can select the (2) and (5) in Table 6, and must select (5) if it is a multi-port server.
- 2) All in the local network (can ping each other), then see is the upper computer active query or device active send data. If the device is sent initiatively it must use the device to be TCP client as (2) in Table 5, or you can choose the (1) way.

5.2 Direct TCP/IP Communication Mode

If Modbus TCP conversion is not required and virtual serial port is not required, the user software may directly communicate with the network port of the serial port server for TCP/IP communication, and the serial port server will transfer the TCP/IP data to the serial port data and send it to the serial port device.

Generally, users of this kind of usage develop the network communication software of upper computer by themselves and integrate the analysis of the serial communication protocol of the equipment. This method is more flexible and efficient than virtual serial port. Correspond to (6) and (7) in table 6.

In the section of "6.4 TCP Communication Test", it mainly introduces how to communicate when the serial port server is a TCP server. Here you will learn about TCP clients, UDP mode, and how multi-TCP connections communicate with computer software. The computer software takes SocketTest (the software that

imitates the user's TCP/IP to communicate) as an example.

ZLAN serial port server is in compliance with the standard TCP/IP protocol, so any network terminal that conforms to the protocol can communicate with the serial port server. ZLAN technology provides the network debugging tool (SocketDlgTest program) to simulate the network terminal to communicate with the serial port server.

For two network terminals (in this case, the network debugging tool and the serial port server) to be able to communicate, the configuration of the parameters must be matched.

5.2.1 TCP Client Mode

There are two operating modes under TCP mode: TCP Server and TCP Client. No matter which mode is adopted, one side must be the Server side and the other side the Client side. Then the Client side can access the Server side.

When the serial port server is the Client, there must be three corresponding relationships, as shown in figure 20. 1) working mode correspondence: the working mode of the serial port server is the Server mode corresponding to the Client mode of the network tool; 2) IP address correspondence: the destination IP of the serial port server must be the IP address of the computer on which the network tool is located; (3) port correspondence: the destination port of the serial port server must be the local port of the network tool. In this way, the serial port server can automatically connect to the network tools, send and receive data after the connection is established.

The screenshot displays two configuration panels. The 'Network' panel on the left includes fields for IP Mode (Static), IP Address (192.168.1.208), Port (4197), Work Mode (TCP Client), Net Mask (255.255.255.0), Gateway (192.168.1.1), Dest. IP/Domain (192.168.1.12), and Dest. Port (1024). The 'Communication settings' panel on the right includes Work mode (TCP Server), Local port (1024), UDP Dest. IP/Port dynamic (unchecked), Dest IP (192.168.1.200), Dest port (1001), and Group IP (230.90.76.1). Red arrows point from the 'Work Mode' field in the Network panel to the 'Work mode' field in the Communication settings panel, and from the 'Dest. Port' field in the Network panel to the 'Local port' field in the Communication settings panel.

Figure 20 The serial port server as the Client

5.2.2 The Client connects to Multiple Servers

When the ZLAN serial port server is a TCP client, it can connect to 7 destination IP addresses at the same time, and the data sent by the serial port will be sent to 7 destination IP addresses at the same time. If you don't have that many servers, the rest of the destination IP is vacant. Its use method is as follows:

The screenshot shows the 'Network' configuration panel. The fields are: IP Mode (Static), IP Address (192.168.1.200), Port (0), Work Mode (TCP Client), Net Mask (255.255.255.0), Gateway (192.168.1.1), Dest. IP/Domain (192.168.1.189), and Dest. Port (1024). The 'Dest. IP/Domain' and 'Dest. Port' fields are highlighted with red boxes. A 'Local IP' button is located to the right of the 'Dest. IP/Domain' field.

Figure 21 The first destination IP and port

Multi Dest-IP And Port		
192.168.1.100	1024	Client Dest. ▼
192.168.1.101	1025	Client Dest. ▼
192.168.1.102	1026	
192.168.1.103	1027	
192.168.1.104	1028	
192.168.1.105	1029	

Figure 22 The rest 2~7 IP and ports

The first IP is set in the device settings interface shown in figure 21, where the first IP can be the domain name. For the remaining 2~7 destination IP, click the "More Advanced Options" button in the device setting interface and open more advanced options for setting.

All 7 destination IP Settings can be automatically connected, if not connected, will wait for "disconnect reconnect" time after repeated reconnect.

Note that if the wifi parameter is set, the number of multi-destination IP will be reduced (because the wifi parameter is temporarily used in the parameter configuration table). If you still need to maintain multiple destination IP and need to configure the wifi parameter, please use the format of 18.2wifi.txt file to configure the wifi parameter, and leave the parameter table empty.

5.2.3 TCP Server Mode

When the serial port server acts as a Server, there are also three corresponding relationships, as shown in figure 23. There is no explanation here. After this setting, click the open button of the network tool to establish a TCP connection with the serial port server, send and receive data after the connection is established.

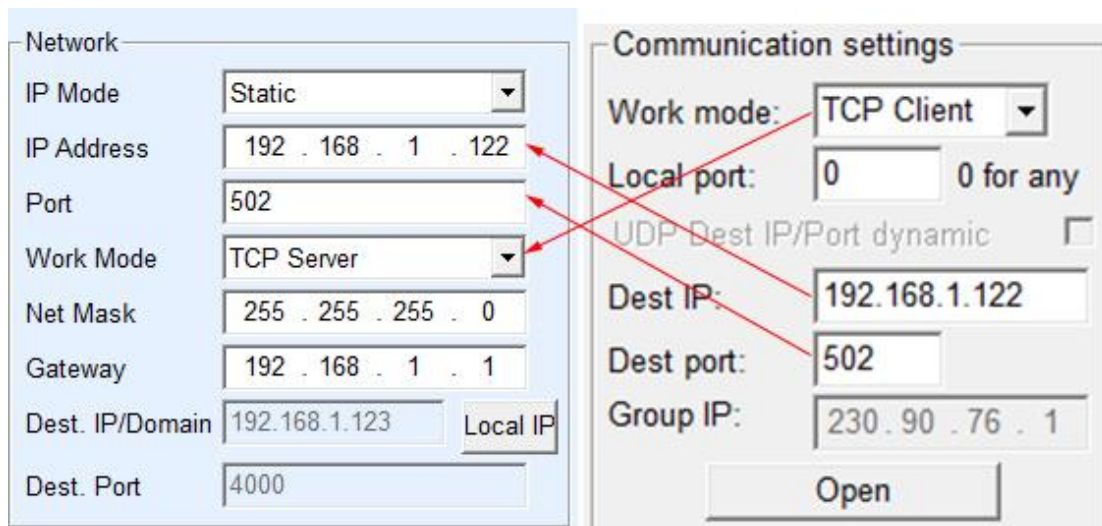


Figure 23 The serial port server as the Server

When the serial server is as Server, it can accept 30 TCP connections simultaneously. The data received by the serial port is forwarded to all established TCP connections. If the data need to be sent only to TCP that has recently received network packets, multi-host function needs to be enabled. Please refer to “7.4 Multi-host Function”.

5.2.4 Be both Client and Server

The ZLAN serial server supports accepting TCP connections when the device is on a TCP client, which means that it also has TCP server functions.

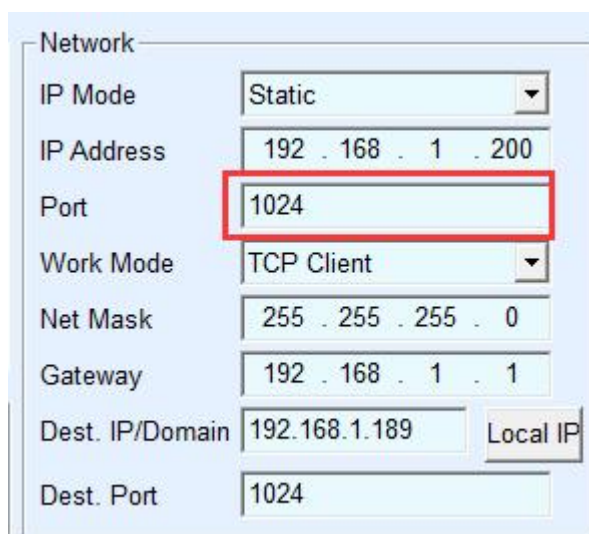


Figure 24 Both Client and Server

By default, when configured with ZLVircom, if the working mode is changed to "TCP Client" mode, the port (that is, the local port) automatically becomes 0 (0 means a random free port is selected). In order to support the TCP Server mode, the computer software must know the local port of the device, so a value needs to be specified. As shown in figure 17, the computer software can now connect to port 1024 of 192.168.1.200 for communication, and the device will also connect to port 1024 of 192.168.1.189 as the Client. It should be noted that since the local port 1024 is occupied by the Server, when the local port is used as the Client, it is "port +1", that is, the software on 192.168.1.189 sees that the incoming port of the device is $1024+1=1025$.

5.2.5 UDP Mode

In UDP mode, the parameter configuration is shown in figure 25. The left side is the configuration of the serial port server in ZLVircom, and the right side is the setting of the network debugging tool SocketDlgTest. First, both must be UDP working modes. In addition, as indicated by the red arrow, the destination IP and destination port of the network tool must point to the local IP and port of the serial server. As indicated by the blue arrow, the destination IP of the serial port server must be the IP address of the computer where the network tool is located, while the destination port of the serial port server must be the local port of the network debugging tool. Only when these network parameters are configured the two-way UDP data communication can be guaranteed.

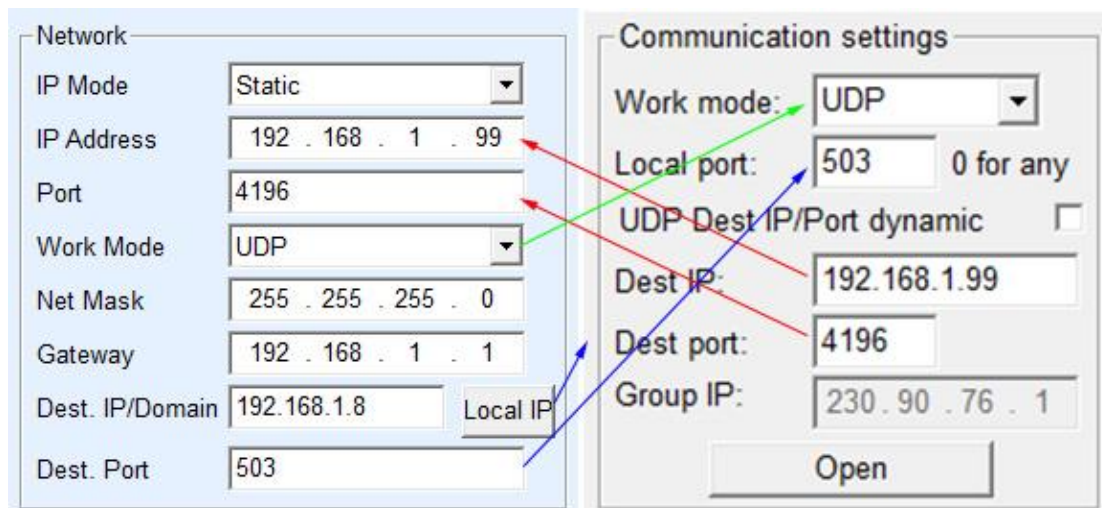


Figure 25 UDP mode parameter configuration

5.3 Device Pairs-connect Mode

If the upper machine is not a Socket program (SocketDlgTest) or a virtual serial port, but two devices are connected through a network port, the configuration method is similar. First, the user needs to connect two devices and computers to the same LAN. ZLVircom runs on this computer and is only connected to the computer for configuration purposes, after which the computer does not need to be connected.

Click ZLVircom's device management to find the two devices, as shown in figure 27. Then click "Device Edit" to configure the device. Device pair-connection can be divided into TCP pair and UDP pair. In the case of TCP pairing, the parameters of the two devices are shown in figure 26. The parameters shown by the arrows must correspond as if they were connected to a PC. After a successful TCP connection, you can view the connection status by going back to the device management dialog box, as shown in figure 27. If both devices are "connected", the TCP link for both devices has been established.

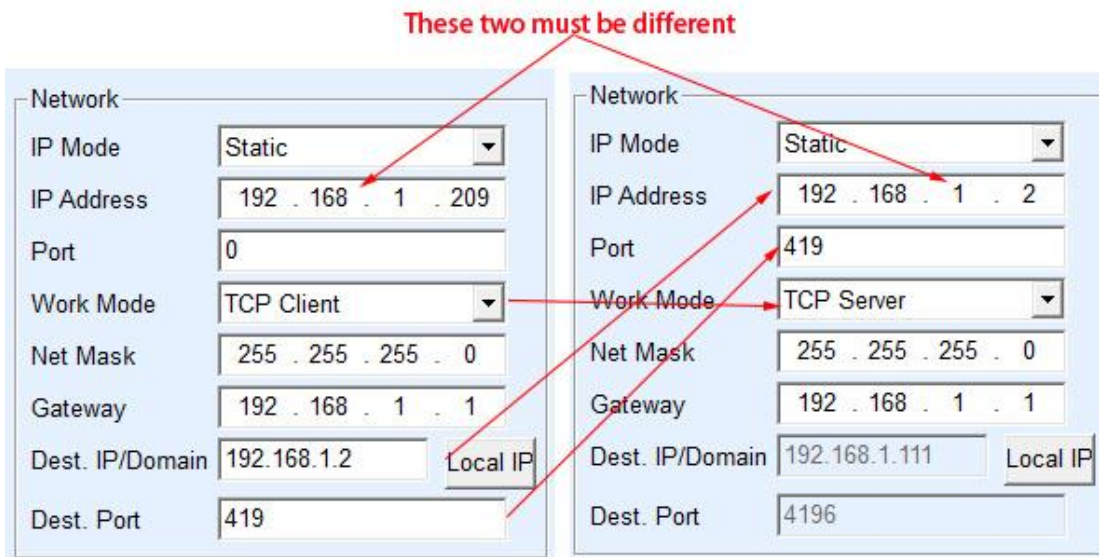


Figure 26 TCP device pairing parameter configuration

In...	Ty...	Name	I	Dev IP	Dest IP	Work M...	TCP ...	Virtual ...	Vircom St...	Dev ID	TXD	RXD	
1	Su...	LYH		192.168.1.2	192.168.1.3	TCP Ser...	Estab...	Haven't ...	Not Linked	B8AC6D4F	0	0	
2	Su...	LYH		192.168.1.209	192.168.1.2	TCP Clie...	Estab...	Haven't ...	Not Linked	B7F74C2A	0	0	Auto Search

Figure 27 successful TCP device pairing check

In the case of UDP pair-connection, the configuration parameters are shown in figure 28, and the parameters corresponding to the arrows must be one-to-one. As long as the parameters of UDP pair are configured correctly and the connection status is not checked, the data sent will be automatically sent to the specified device.

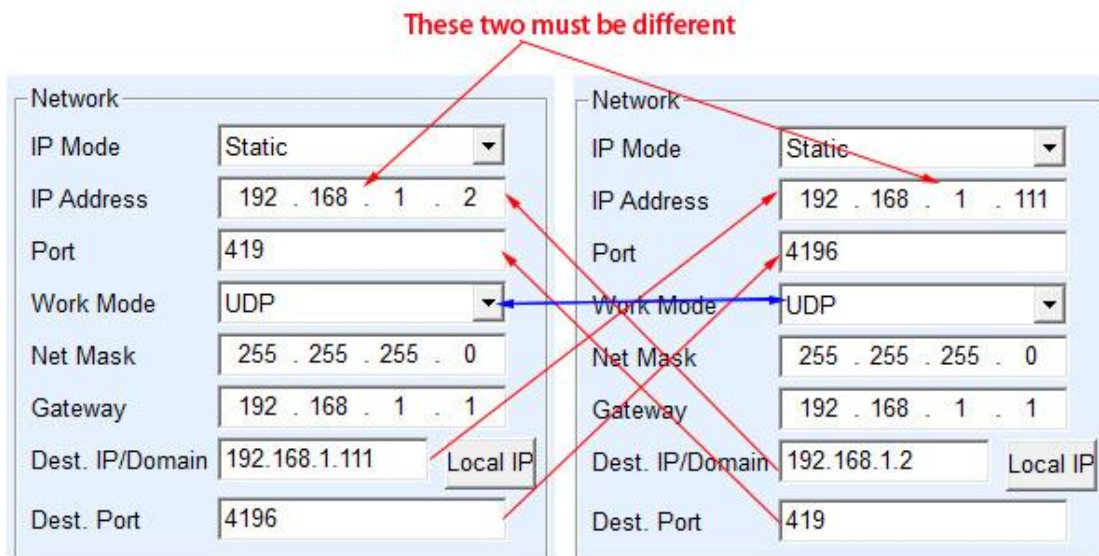


FIG. 28 configuration of UDP device pairing parameters

Finally, we need to remind that if the device is connected to each other, in addition to the above settings of the Ethernet port parameters, the serial port parameters must also be correctly set. Mainly is the serial port server baud rate and so on needs to be consistent with user's equipment baud rate and so on. With this setup, the user device can send data to each other through the serial ports of the two serial servers.

6. Device Debugging

6.1 Network Physical Connection

The serial server can connect to the 10M/100M switch or connect directly to the computer network port by using a cross or direct network cable.

The first step after the connection established is to check whether the Link light is green, otherwise, please check whether the network cable is connected well.

6.2 Network TCP Connection

When the device is in dynamic accessing IP mode, cannot directly connect to the computer network interface. Because no have DHCP server to be able to use (general DHCP server is the router in LAN). So please specify IP when connecting directly. The computer also needs to specify a fixed IP address.

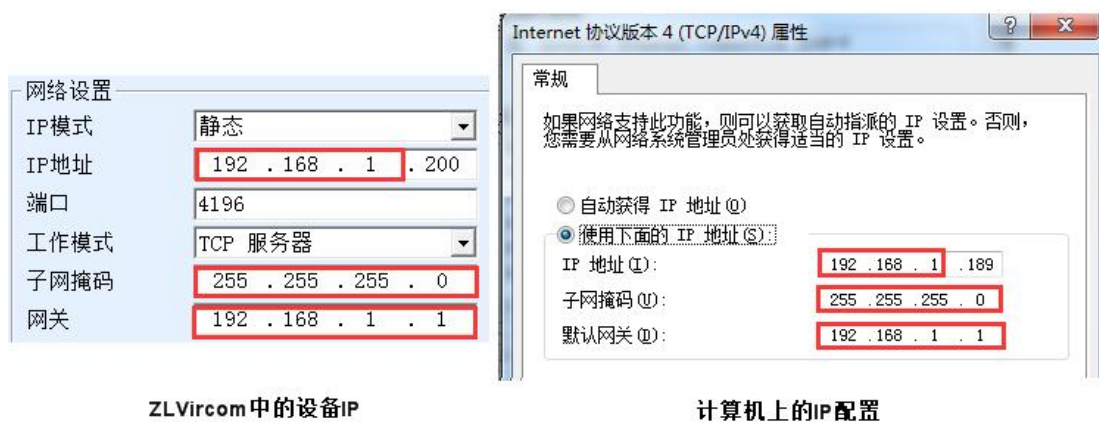


Figure 29 configure on the same network segment

When configured with static IP, both the device and the computer need to be on

the same network segment (unless communicating across gateways), either directly or through a switch, as shown in figure 29.

Since ZLVircom supports cross-segment search and configuration, the IP address that can be searched but cannot be communicated is usually not well configured. In this case, ZLVircom can be used to configure devices in the same network segment.

After the configuration, the Link light turns blue when the TCP connection is established by using the steps of “4.5 TCP Communication Test” or “4.6 Virtual Serial Port Test”. The Link light blue can also be seen through ZLVircom, as in the device management list, if the TCP connection is listed as "established" then the Link light is blue, as shown in figure 30, which facilitates remote diagnosis.

In...	Ty...	Name	Dev IP	Dest IP	Work M...	TCP Conn...	Virtual ...	Vircom St...	Dev ID	TXD	RXD
1	Su...	ZLDEV00...	192.168.1.234	192.168.1.3	TCP Ser...	Established	Haven't ...	Not Linked	A10B...	45	1

Figure 30 Connection status and data send/receive status

6.3 Data Sending and Receiving

When the Link light turns blue, data can be sent and received between the software and the serial port server. If the software sends a message, the Active light turns green for at least a second. The data is also output from the serial port server, but whether the output data is correct depends on whether the correct serial port parameters (baud rate, data bit, stop bit, check bit) are configured.

The serial device will reply to the right instruction. If there is a reply (the serial port sends data to the network port), “Active” will turn blue. Otherwise, please check the serial port parameters or the connection of the serial port line.

In order to facilitate remote debugging, ZLVircom also supports remote viewing of data sent and received, as shown in figure 30, where TXD is the amount of data sent by the serial port server. When refreshing the list of devices, a change in this value indicates that data has been sent, and the Active light is also green. If you

see a change in the RXD value it indicates that the serial device has returned data.
Active is blue.

6.4 ZLVircom Remotely Monitor Data

In the case of virtual serial port, ZLVircom supports real-time capture of data sent and received from the virtual serial port. It is convenient for users to debug the system. The use method is as follows:

It is assumed that the virtual serial port communication has been established according to the “4.6 Virtual Serial Port Test” method. Now you need to monitor the data passing through the virtual serial port. Open the ZLVircom menu/configuration/software configuration/open the vircom configuration dialog box.

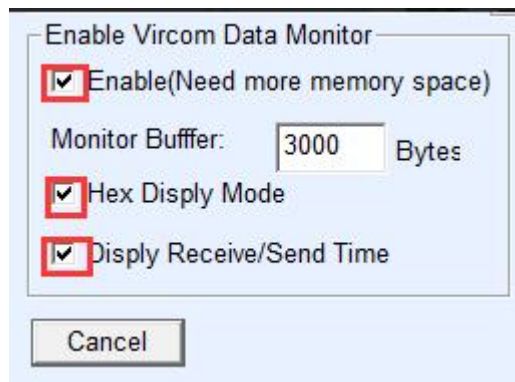


Figure 31 enabling ZLVirocm monitoring

Select the three options of enable monitoring, hexadecimal monitoring mode, and display the time of send-receive data, as shown in figure 31. Then click ok. Assuming that data has been sent and received before, now select a virtual serial port to be monitored in the main interface, and then select the menu/view/monitor, as shown in figure 32.

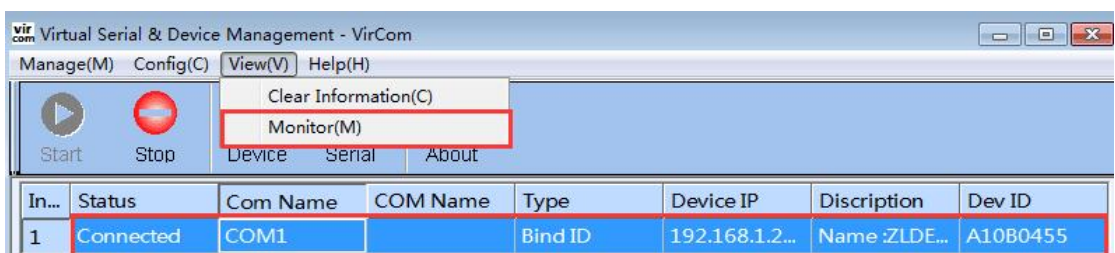


Figure 32 Open ZLVirocm monitoring

From the open dialog box, you can see the instructions issued by the upper computer and the instructions returned by the device, as shown in figure 33. This function can be convenient for field communication debugging.

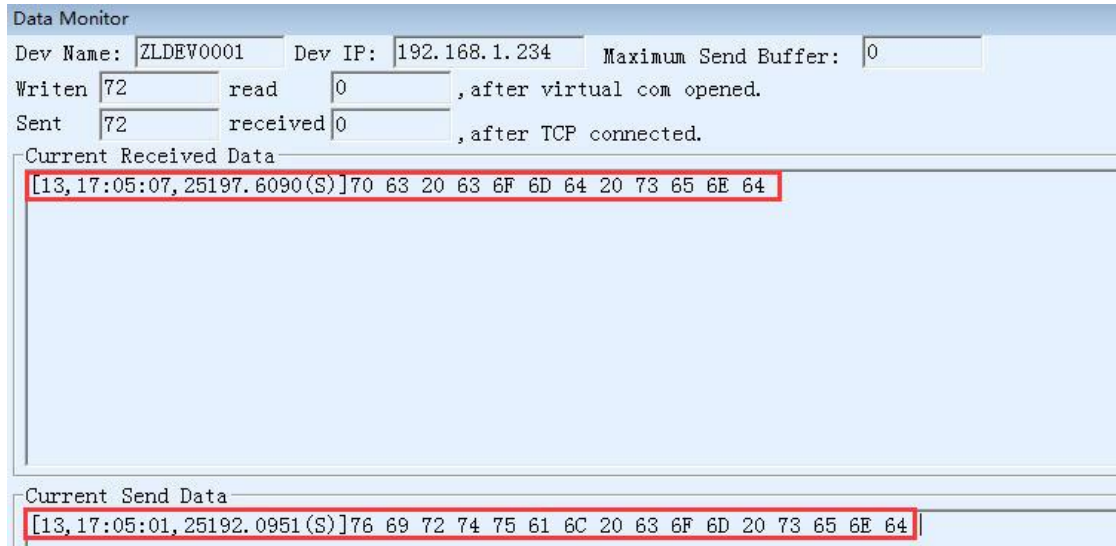


Figure 33 monitor send-recv data

7. Modbus Advanced Features

The serial port server with Modbus gateway function does not have station address and register. It is a communication bridge. It will generate Modbus RTU designation according to Slave ID, function code, register No. and register number in Modbus TCP instructions sent to Modbus gateway by user software and output them from the serial port. Think of it as a protocol "translator."

7.1 Enable Modbus Gateway

First of all, the serial port server should support Modbus gateway, that is, the function of "Modbus TCP to RTU" supported by devices in table 5 in the device Settings dialog box should be checked.

By default, a serial port server is in ordinary transparent transmission mode, if you need to Modbus gateway pattern, please choose the option "Modbus TCP↔RTU" in the "transfer protocol". The device then automatically changes

the "port" parameter to 502 (the Modbus server's port). The Modbus gateway is thus enabled.

If the serial port RTU device is the slave station, then the host computer Modbus TCP software connects to port 502 of Modbus gateway. At this time, Modbus gateway needs to work in TCP server mode. If the serial port RTU is the main station, the Modbus gateway works on the TCP client side, and the destination IP fills in the IP of the computer on which the Modbus TCP software resides, and the destination port is generally 502.

7.2 Storage Modbus Gateway

ZLAN5407M is a Modbus gateway with register storage. Compared with ordinary ZLAN5142 (the end of which is 2 or 0 is non-storage), ZLAN5407M can save the read contents of the registers in the gateway. In this way, the speed of Modbus TCP query can be greatly improved, and the performance is superior when supporting multi-host access.

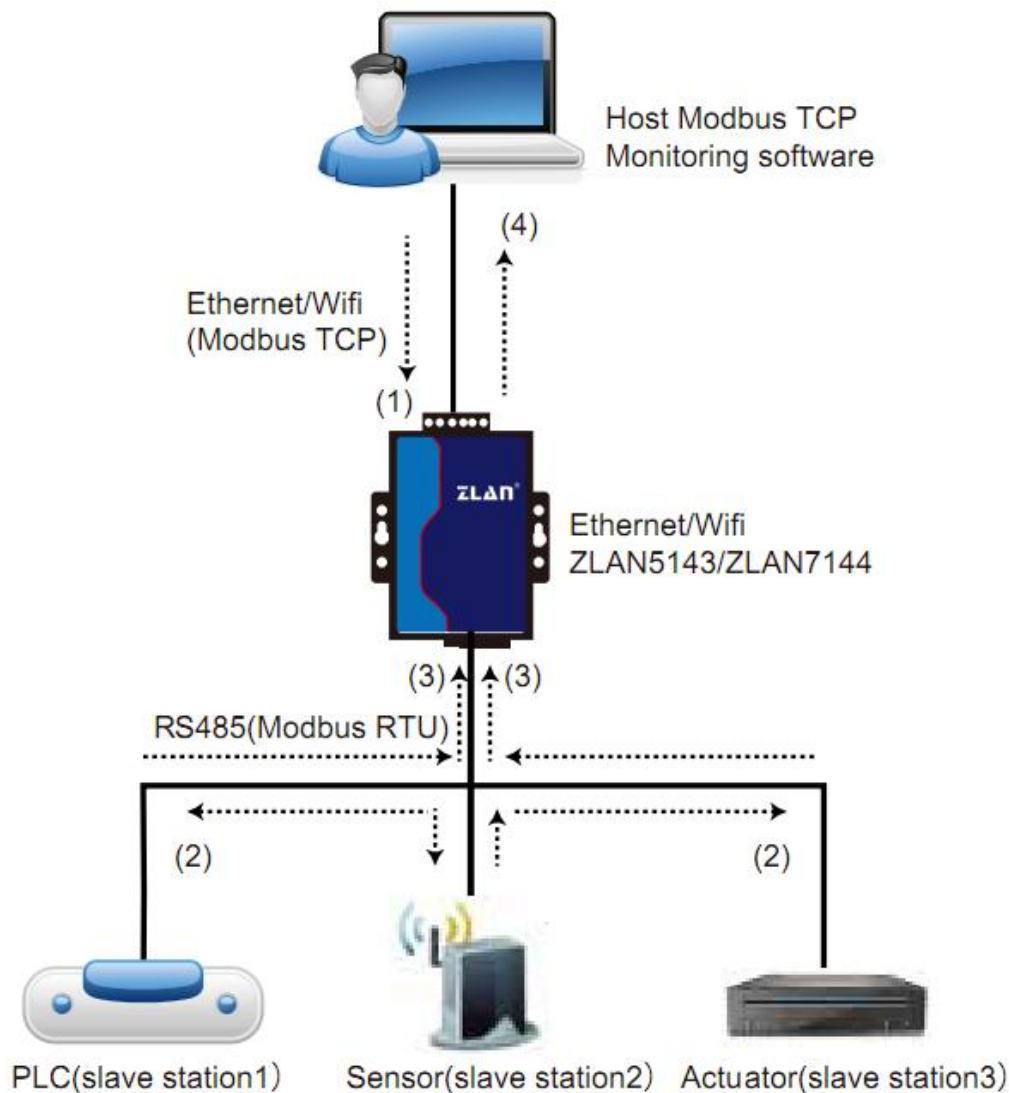


Figure 34 Storage Modbus Gateway

As shown in figure 34: ordinary Modbus TCP data flow direction (1) → (2) → (3) → (4) . In other words, Modbus TCP instruction is first converted into corresponding Modbus RTU instruction, and then the device responds Modbus RTU instruction to Modbus gateway, which is then converted into Modbus TCP again and sent to the monitoring host computer.

As we know, Modbus TCP is a network communication with a fast transmission speed, which can be answered within 3ms, while Modbus RTU is RS485 with a speed of only 9600bps. Generally, it takes at least 30ms to send and return an instruction. Such a common non-storage Modbus gateway has a relatively long query response time. In addition, if there are many upper computers to query data

at the same time, the serial port will be congested. If the network is compared to the highway, the serial port is compared to the single-log bridge, then the original way is to pass the traffic flow of the highway on the single-log bridge.

Register save Modbus Gateway (ZLAN5407M) solves the above problem. It can temporarily save the register data obtained from the query in the Modbus gateway, so that when Modbus TCP query comes, Modbus gateway can immediately return the instruction, and truly give play to the rapid characteristics of Modbus TCP. On the other hand, ZLAN5407M can actively send instructions from the serial port to automatically update the data content of the currently saved register and save a copy of the latest register value.

In addition, ZLAN5407M is a fully automatic Modbus Gateway without configuration. Users do not need to configure required register addresses, function codes and slave station addresses. The ZLAN5407M will automatically recognize and dynamically add these registers according to Modbus TCP instructions sent from the network port.

When monitored by multiple computers, ZLAN5407M can show a good response speed. Regardless of the baud rate of the serial port, it can generally give the upper response data within 3ms. And it shows a good real-time update speed of serial data.

Modbus gateway with register storage is a real Modbus TCP to Modbus RTU, which gives full play to advantages of fast speed and multi-host simultaneous query of Modbus TCP.

Note that when the serial server is a TCP client, it does not have a storage function and will automatically switch to a non-storage type.

The features of the storage Modbus are listed below:

- 1) The first Modbus TCP query instruction is non-stored. Because you have to wait for the RTU device to slowly return data before returning the register contents to the network port.

- 2) If a particular instruction is no longer queried by the host computer on the network side within 5 seconds, the instruction is automatically deleted and no longer sent from the serial port to the RTU device.
- 3) Currently, it can store 10K Modbus cache. For ordinary single-register query, about 500 instructions can be stored at the same time.
- 4) When there are multiple instructions at the same time were queried, send in accordance with the order, send first instruction → first instruction reply → wait for 485 anti-collision time (refer to many host part) → the next instruction to send... . Return to the first instruction after the last instruction has been answered.

7.3 Disable Storage Functionality

Although the stored Modbus has a fast response speed, some users do not want the RTU device to receive a large number of query instructions, which will affect the internal processing speed of the instrument. You can turn off the storage function at this point.

To disable storage, click the “more advanced options” button in the “Parameters Setting” dialog box and remove one of the support and one of the enable options shown in figure 35 by clicking ok. Then go back to device Settings and click modify Settings.

Note that when configuring the transfer protocol in a Web method, the default is a non-storage Modbus gateway.

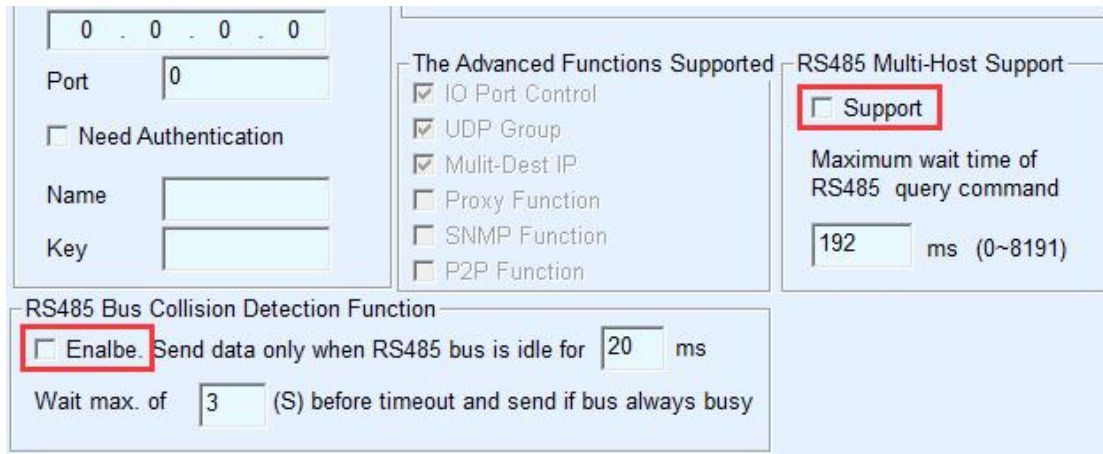


Figure 35 disables the storage function

7.4 Multi-host Function

As shown in figure 35, "RS458 multi-host support" and "RS485 bus collision detection function" are ZLAN's multi-host functions. They are generally both enabled and disabled at the same time. After enabling, the device that converts the protocol into Modbus TCP has the function of storage Modbus gateway; otherwise, it is a non-storage Modbus gateway. If the conversion protocol is none, generally, the user-defined RS485 protocol can also have the function of serial devices accessed by multiple hosts at the same time, which cannot be achieved in the pure RS485 network, because the sending of multiple master stations at the same time will cause conflicts on the RS485 bus. The multi-host of ZLAN serial port server can "coordinate" the RS485 bus so as to achieve the purpose of multi-host access.

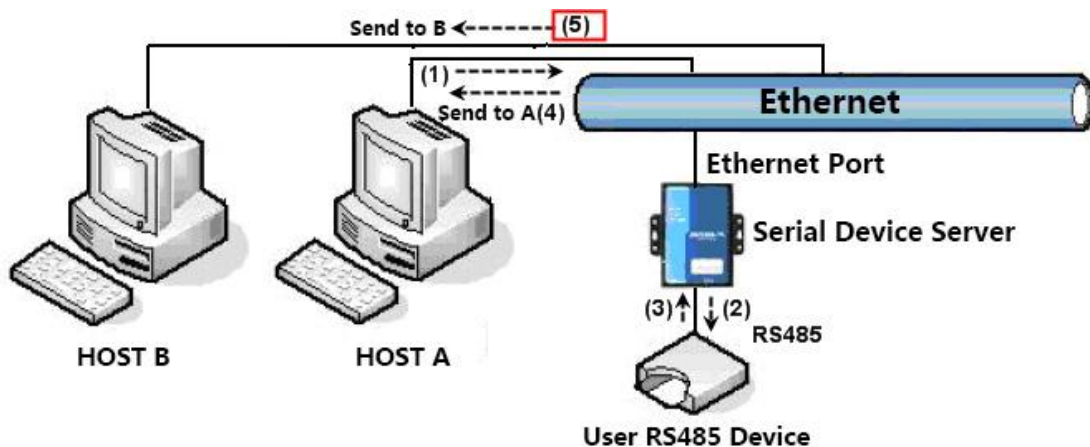


Figure 36 multi-host function demo

As shown in figure 36, in normal mode, when two hosts, host A and host B, are connected to the serial port server at the same time, host A sends (1) instruction, RS485 device receives (2) instruction, and RS485 device returns (3) instruction, but the serial port server sends (4) to host A and (5) to host B at the same time. Since host B did not send a query, but it also received a reply instruction (5), host B may generate a communication exception error. In the multi-host mode, only instructions (4) will be given and no instructions (5) will be given, because the serial port server will automatically remember the host that needs to be returned and only return the instructions to the nearest communication host. The query of host A will only reply to A, and the query of host B will reply to host B.

Another effect is that in normal mode, when host A and host B send data at the same time, the instruction combination will be generated on the RS485 bus, so that it cannot be recognized normally. In the multi-host mode, the serial port server can schedule the priority of A and B on the use bus, so as to solve the conflict problem of simultaneous access of multiple machines in an effective manner.

If the conversion protocol is "none", the default is not to enable multi-host function. If you need to enable multi-host, please click "more advanced options" in the device configuration dialog box, and then check "RS485 multi-host support".

7.5 Multi-host Parameter

The meanings of "RS458 multi-host support" and "RS485 bus collision detection function" are described as follows.

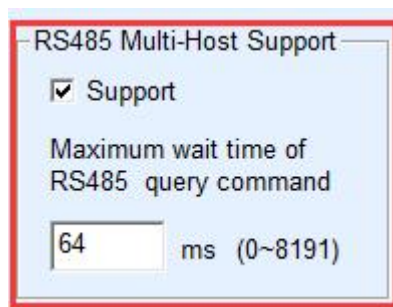


Figure 37 RS485 multi-host support

RS485 instruction reply timeout is: the maximum time interval between the start of sending this instruction and the receipt of the reply by the serial port server. The filling time should be greater than the actual maximum time interval. If the timeout is determined, the next instruction is sent.

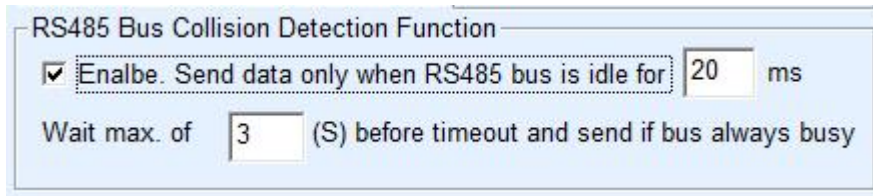


Figure 38 RS485 conflict free time

RS485 bus collision time: indicates how many milliseconds the serial server waits to send the second instruction after receiving the reply of the first instruction. This parameter actually defines the speed of instruction rotation. This value is recommended above 20ms. The "maximum wait time is 3 seconds" parameter does not need to be modified.

When the user use ZLVircom to select "Modbus TCP to RTU" as the transfer protocol, ZLVircom will automatically select the above two enabled boxes (unless the user manually enters the advanced option to remove), and the above two times will be automatically configured according to baud rate. However, if the user's Modbus instruction is relatively long or the conversion protocol is "none", these two parameters need to be manually configured.

The following is the recommended setting values of the above parameters:

- 1) Figure 30 shows the "RS485 bus anti-collision time", which can be set as twice of the "packet interval" in the lower right corner of the parameter configuration interface, but the minimum value should not be less than 20.
- 2) Figure 29 shows "RS485 instruction reply timeout time", which is generally determined according to the length of the reply instruction. If the sending instruction is N bytes and the reply is M bytes, the recommended value is: "packet interval" * (N+M+5) +100.

7.6 Modbus Under Multi-destination IP

As shown in figure 28, if the serial port device (RTU device) is the master station and the Modbus TCP device (Modbus TCP device) is the slave station, and multiple network port slave station devices exist simultaneously. In this case, the serial port server can be used as the client to connect to multiple network port devices at the same time according to the method introduced in "5.2.2 Client Connect to Multiple Servers".

At this point the need to achieve the function is: when instructions sent from the serial RTU can be sent to more than one network device, the network device identify whether to send their own through the Slave ID field, only the network devices corresponding to Slave ID make a response. After the network port reply is sent to the serial port server, it is converted into RTU instruction and output from the serial port to the RTU device.

At this point, it is important to note that the two checkmarks shown in figure 37 as "RS485 bus anti-collision time" and figure 38 as "RS485 instruction reply timeout time" need to be removed. Otherwise, the above forwarding function cannot be realized.

Another application method is that although the serial port server connects multiple network port devices as a Client, the RTU device is not the main station, but the network port device sends first and the RTU device answers (as the slave station). At this time, "RS485 bus conflict prevention time" and "RS485 instruction response timeout time" need to be checked, so that multiple hosts can access a RTU device at the same time.

8. Registration Pack and Heartbeat Pack

Registration and heartbeat packs are a feature that suitable for communication between devices and cloud-based software.

8.1 Registration Packet

The registry is defined as a string of code that is sent to the software when a TCP connection is established between the computer software and the serial server module (hereinafter referred to as the module) so that the software knows which module is communicating with it. This string of codes is the registry.

The registration package is very suitable for the monitoring of the Internet of things, because the cloud software generally runs on the public network server of the Internet, while the modules are scattered in various collection and monitoring points. How to make the cloud software identification module is very important and necessary for the realization of Internet of things communication.

Shanghai ZLAN serial server to provide the following types of registration.

8.1.1 Connect to send MAC Addresses

Connect to send MAC addresses: this is not only for model 4 (like 5143), but also for regular models. It does this by sending its MAC address to the cloud when the module is connected to the cloud. Since the MAC address is unique, the device can be uniquely identified. This approach is simple and effective without having to write a registry for each device. To use it, click "more advanced options" in the device Settings dialog box, find "send MAC address when TCP is established" in the middle and upper part, check the box in the front, then go back to the Settings interface and click "modify Settings".

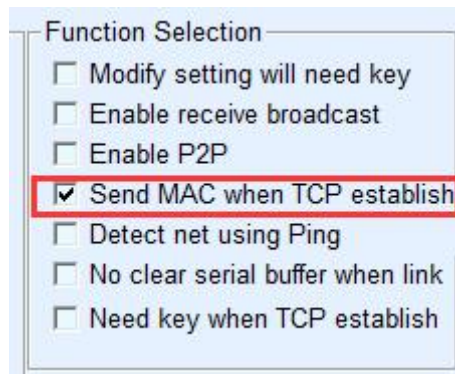


Figure 39 Connect to send MAC Addresses

8.1.2 Realcom Agreement

The Realcom protocol is a mature protocol with registry and heartbeat packages that users can use to implement registry and heartbeat package functionality. The way to enable Realcom protocol is to select "REAL_COM protocol" as "REAL_COM protocol" in the device Settings dialog box.

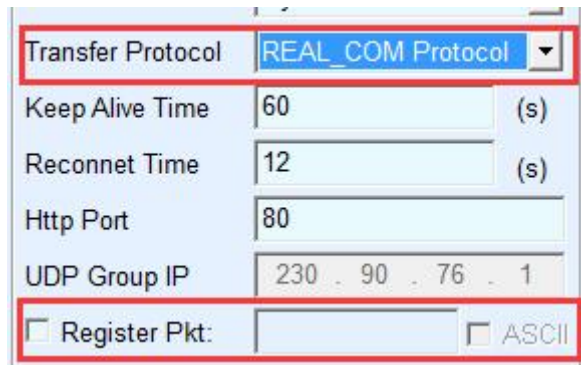


Figure 40 Enable the realcom protocol

It is not a transparent transport after the Realcom protocol enabled. It has the following features:

- 1) When a TCP connection is established between the device and the cloud, the device automatically sends a hex registry FA 07 13 02 FA 02 MAC[5] MAC[4] MAC[3] MAC[2] MAC[1] MAC[0] FA FF. The MAC[5]~MAC[0] is the MAC address of the device.
- 2) When the device sends data to the network, it will automatically add the 3-byte header prefix of FA 01 01.
- 3) The device sends a 00 byte heartbeat packet to the software every keep-alive time.

The REAL_COM protocol can be used as a registry for devices because the registry contains MAC addresses. But because it is a fixed format, it can only be designed in the cloud software that REALCOM protocol to be compatible with this way.

8.1.3 Custom Registry

The custom registry format allows users to fill in an arbitrary registry

format. The method is: in the device setting interface, the configuration is as follows:

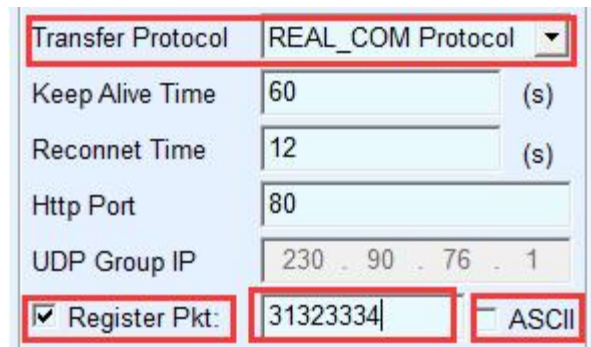


Figure 41 Set up the registry

The difference with the REAL_COM protocol is that the registry is enabled and the registry information 31 32 33 34 is filled in. Note that this is hexadecimal, which means that the actual data sent is the string 1234. If you need a string display, click the "ASCII" option.

When the device is connected to the cloud software, it can automatically send the hexadecimal registration package of 31 32 33 34. This registration method is more flexible, can let the device to adapt to the existing cloud registration format; However, there is no wildcard like MAC in the registry, so it is tedious to configure a different registry for each device. The above two methods of sending MAC addresses and REALCOM are the same for each device configuration, but they are naturally different for different MAC registries.

The maximum registered package length is 33 bytes. This mode supports UDP mode registration packages and heartbeat packages.

Note that if the wifi parameter or multi-destination IP parameter is set, it will conflict with the custom registry heartbeat packet. At this time, it is recommended to use the transcode configuration file described in the next section to realize the registry and heartbeat packet.

8.1.4 Configuration Files

ZLAN 5143 series supports the "transcoding" function, which can write a transcoding configuration table for the serial server, so as to realize the user's fully customized registration package, and can use MAC address wildcard, can solve the trouble of writing a custom registration package for each device, and there is no limit on the length of the registration package. Specific use method can consult ZLAN about "transcoding" function configuration, or refer to "10 Transcoding Function".

8.2 The Heartbeat Packets

Heartbeat packet is mainly used to detect whether the communication link is disconnected. The implementation method is that the device sends a heartbeat packet data to the server software every once in a while, which will be discarded by the server after receiving and will not be regarded as valid data for communication.

Heartbeat packet has two main functions: first, it can let the upper computer software know that the device is in the active state; Secondly, if the device fails to send a heartbeat, the device on the TCP client will automatically re-establish a TCP connection, so it is a means to restore network communication.

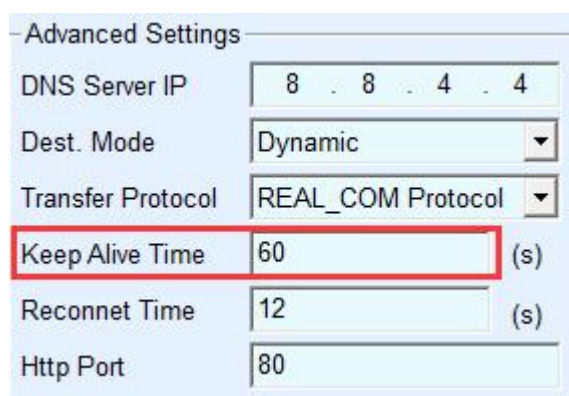


FIG. 42 Keep-alive time

As shown in figure 42, the sending time of the heartbeat packet is set by the "Keep alive time".

8.2.1 Implied Heartbeat

Even if no heartbeat packets are set, the ZLAN device enables the implied heartbeat when it is on the TCP Client. Therefore, the implied heartbeat function means that the device has sent data, but the server cannot receive the heartbeat data. Therefore, it cannot play the first function of heartbeat packet, that is, the server can detect whether the device is active or not. However, since the device actually sends data, it can play the second function of heartbeat packet, that is, the function of the device to detect whether the TCP connection is normal. Once the detection is broken, the TCP connection can still be re-established automatically.

8.2.2 REALCOM agreement

As described in the “8.1.2 Realcom Protocol”, the Realcom protocol can send a byte data of 00 at every guaranteed time, which is the heartbeat packet of the Realcom protocol.

8.2.3 Customize Heartbeat Packets

First, fill in the registration package according to the method of “8.1.3 Custom Registration Package”. Then increase the heartbeat packet as follows: click the "more advanced options" button in the device Settings, write the hexadecimal heartbeat packet in the second line of the multi-destination IP and port, and change the option on the right to "Parameter Packet Destination".

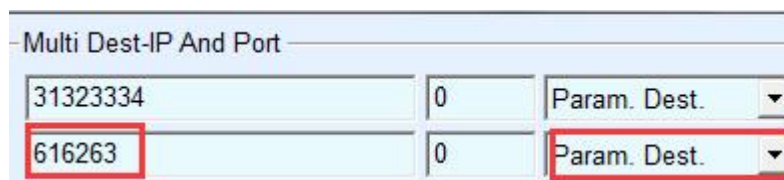


Figure 43 Custom Registry

Note that the total number of registered and heartbeat packets is less than 33 bytes. The first line is actually the registry.

9. HTTPD Client Communication Function

This function is used to send the data from the serial port server directly to the server program based on the web architecture, which can simplify the software development workload in the cloud.

When the collection terminal of the Internet of things interacts with the web server (HTTPD program), if the data can be submitted to the web server in the standard format of HTTP GET and POST instructions, the web server can use the existing PHP /asp language to process and store the data. This saves the user the effort of redeveloping the web application interface.

To support this feature, download a configuration file of httpd.txt from the ZLAN serial port server. Download can be done using the firmware upgrade feature of zlvircom.

The features of ZLAN HTTPD Client communication include:

- 1) Device send: support to directly convert serial data into HTTP format by GET/POST, which can be directly recognized by the server.
- 2) Web server issue: the Web server can also send the required data to the serial port server through the GET/POST instruction, where the valid data content can be output from the serial port of the serial port server. When the serial server receives the data, it can also send a specific reply to the Web server indicating that the data has been received.
- 3) Support arbitrary conversion of input and output data between hexadecimal and string, convenient for the Web server to send data in character mode, and the serial port to control the serial device in hexadecimal data output.

For more information, please refer to the "ZLAN HTTPD Client Communication Mode" document.

10. MQTT Gateway

About the MQTT Gateway function please refer to <MQTT Gateway Usage>, <ZLAN MQTT and JSON to Modbus Gateway Usage>.

11. JSON to Modbus RTU

About the JSON to Modbus RTU and other JSON usage, please refer to <JSON data Collecting Gateway>, <ZLAN Cloud and Collecting Device Usage>, <645 Meter upload in JSON Format>, <ZLAN MQTT and JSON to Modbus Gateway Usage>.

12. NTP Time Function

About obtain and usage of NTP time please refer to: <ZLAN NTP Time Module Usage>.

13. Network Interface to Modify Parameters

Network interface modification parameter is a function to search and modify device parameters like zlvircom software, that is, to manage the device and modify parameters through the network interface of the serial port server. Suitable for users who integrate search and configuration functions into the user's software.

Network interface modification parameters are realized through "UDP management port protocol", such as:

- 1) Computer software sends UDP broadcast packets with destination port of 1092 in the network. When the device receives the data packet, it will return its information to the computer software to achieve the purpose of searching the device.
- 2) The computer software sends the UDP modification parameter command to the 1092 port of the device to achieve the purpose of modifying the device parameter.

The detailed introduction of network interface modification parameters can be referred to the document of "UDP Management Port Protocol of ZLAN Networking Product". It can also be implemented directly using the device management function library of the "15 Device Management Function Library".

14. Device Management Function Library

This feature is suitable for users who need to integrate device management functions into their own software.

The described "UDP management port protocol" is integrated into the device management function library ZLDevManage. This is a Windows platform development library of DLL, can be called by VC, VB, Delphi and other development tools.

Provide detailed API interface introduction documents and VC call Demo case. Can realize the device search, parameter modification, P2P function call and so on.

Can be gained from ZLAN website development libraries: search for "equipment management function library" in <http://zlmcu.com/download.htm> pages. Please refer to "ZLAN WinP2p and equipment management development library" for details.

15. Serial Port Modify Parameters

Users can read and set parameters by sending instructions to the serial port of the serial port server. Suitable for users choose chip or module level products to control and configure through the serial port. Parameters that can be set include: IP address, baud rate, device name, working mode, etc. After setting the new parameters, you can restart the serial port server through the serial port instruction.

ZLAN serial instruction has the following characteristics:

- 1) The serial instruction uses 10 bytes of data leading code, so there is no need to distinguish the communication data or command through the pull down and pull up of another configuration pin, and there is no need to switch the command mode and communication mode, which is more flexible and convenient to use.

- 2) The command set contains a variety of command formats such as save parameters, do not save parameters, restart devices, and so on.
- 3) Can achieve a variety of applications, such as reading the MAC address of the serial port server, such as changing the working mode of the serial port server when switching from TCP Server to TCP Client mode, can actively connect to the server; You can disconnect from the TCP server when switching from the TCP Client to the TCP Server.

Please refer to “Serial port modification parameters and hardware TCP/IP protocol stack” for detailed operation methods.

16. Remote Device Management

The so-called remote device management refers to the maintenance and management of the device through ZLVircom software, including restarting the device, modifying parameters and upgrading firmware. This feature is suitable for users who manage devices through ZLVircom.

For ZLVircom software, the device can be managed remotely as long as it can be found in the device list. Remote management of equipment can be divided into the following situations:

- 1) Automatic search: under the same switch of the device and computer, whether in the same network segment or not, the method of ZLVircom on the computer search for devices are: ZLVircomsend broadcast query → All devices will reply their parameters to the ZLVircom tool after receiving the query. This method searches all devices at once.

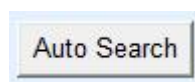


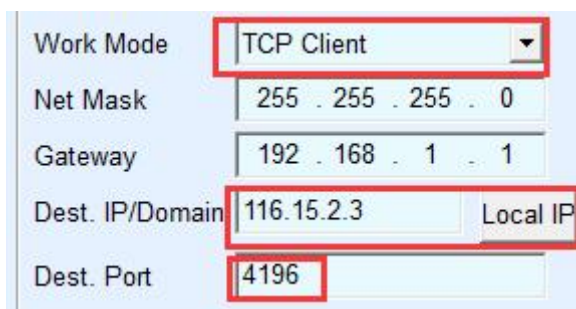
Figure 44 automatic search

- 2) Manual add: divided into two cases:

A rectangular button with a light blue background and a thin border, containing the text "Add Manually" in a dark blue font.

Figure 45 add manually

- a) Large routers split the network: in some large networks, the broadcast packets are split by the router so that the broadcast packets cannot reach the device, but pinging device IP is enabled. At this point, you generally need to manually add to solve. The method of manual addition is to click "manual addition" in the "device management" dialog box to add the first and last IP to query the devices one by one.
- b) Public network server query internal network equipment: the serial server in the internal network and as a TCP Server mode, zlvircom in the public network IP server. At this time, a port mapping of 1092 UDP should be made on the router of the network where the device is located, which is mapped to the IP of the device. Then, zlvircom will manually add the device, and the IP is the public network IP of the device.
- 3) TCP Client: when the device is a TCP Client, it initiates a TCP connection to port 4196 of the destination IP (116.15.2.3). When the connection is established, each hold time automatically sends its own parameter system to the UDP port (not TCP) on the destination port (4196 in this case.), enabling zlvircom to search for devices on this computer (116.15.2.3). If the destination port is not 4196, the default parameter receiving port of zlvircom needs to be modified by changing the menu/configuration/software configuration/default listening port, and then starting zlvircom will ignore the execution if TCP port conflict pops up.

A screenshot of a configuration dialog box with a light blue background. It contains several fields and a dropdown menu, all of which are highlighted with red rectangular boxes. The fields are: "Work Mode" with a dropdown menu showing "TCP Client"; "Net Mask" with the value "255 . 255 . 255 . 0"; "Gateway" with the value "192 . 168 . 1 . 1"; "Dest. IP/Domain" with the value "116.15.2.3" and a "Local IP" button to its right; and "Dest. Port" with the value "4196".

Work Mode	TCP Client
Net Mask	255 . 255 . 255 . 0
Gateway	192 . 168 . 1 . 1
Dest. IP/Domain	116.15.2.3 Local IP
Dest. Port	4196

Figure 46 Client

- 4) Timing sending parameters: even if the serial server is in the mode of TCP server, you can check the "timing sending parameters" function and send parameters to the destination port of the destination IP (in this case, 116.15.2.3) every 5 minutes. Zlvircom, which receives parameters on this port of the server, can manage these devices.

The screenshot displays the configuration interface for a client. The 'Work Mode' is set to 'TCP Server'. The 'Dest. IP/Domain' is '116.15.2.3' and 'Local IP'. The 'Dest. Port' is '1024'. The 'Baud Rate' is '9600'. The 'Enable send parameter' checkbox is checked, with a frequency of '5' minutes. Other parameters include 'Keep Alive Time' (60s), 'Reconnet Time' (12s), 'Http Port' (80), and 'UDP Group IP' (230.90.76.1).

Work Mode	TCP Server	Keep Alive Time	60 (s)
Net Mask	255 . 255 . 255 . 0	Reconnet Time	12 (s)
Gateway	192 . 168 . 1 . 1	Http Port	80
Dest. IP/Domain	116.15.2.3 Local IP	UDP Group IP	230 . 90 . 76 . 1
Dest. Port	1024	<input type="checkbox"/> Register Pkt:	<input type="checkbox"/> ASCII
Serial		<input type="checkbox"/> Restart for no data	every 300 Sec.
Baud Rate	9600	<input checked="" type="checkbox"/> Enable send parameter	every 5 Min.

Figure 47 timing sending parameters

To facilitate device identification, give the device an easy-to-remember name if remote administration is required.

17. Firmware upgrade method

ZLSNZLAN5407M can upgrade their own programs, but not each other. Firmware updates can be applied to devices found in the device list, whether through automatic search, manual addition, or P2P search.

- 1) Get the ZLSNZLAN5407M firmware file from ZLAN, such as 1.539(ZLAN5407M).bin.
- 2) In the ZLVircom tool, first search for the device that needs to be upgraded, and then go to the device parameter edit dialog box. First click "restart device" once.

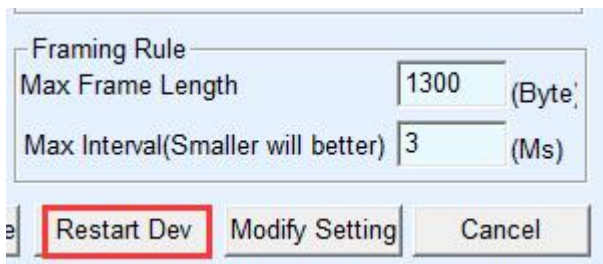


Figure 48 upgrade button

After the device is restarted, use the same method to search the device again and enter the dialog again. Click the "upgrade firmware" button in the lower right corner of the dialog box.

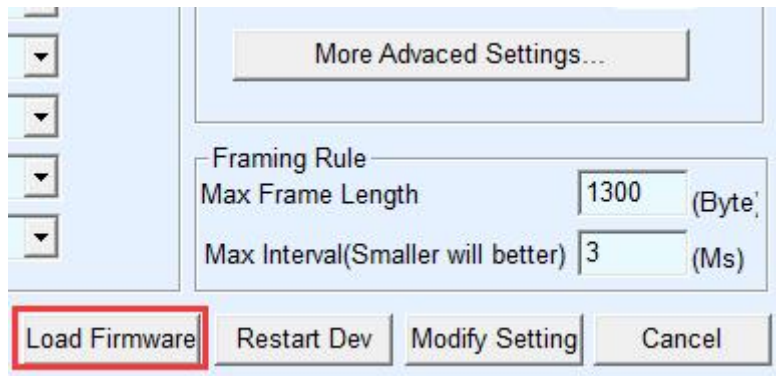


Figure 49 upgrade button

- 3) As shown in Figure 53, select the "program file download" radio option. In the program file, select the firmware file. The IP address part of the serial port server has been filled in automatically, no need to write again, and the module type/model has been selected automatically. Then click download.

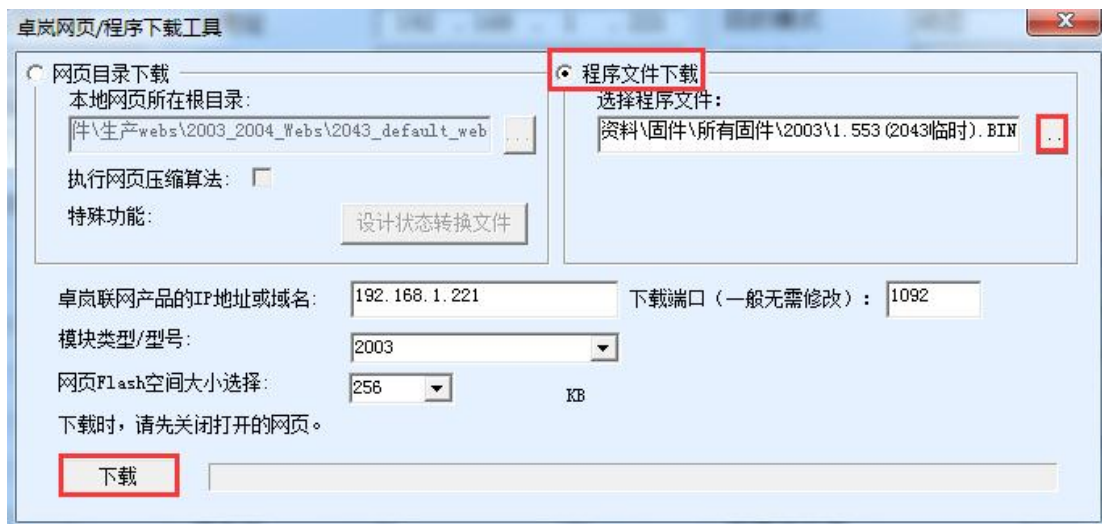


Figure 50 Firmware upgrade method of ZLSN2003

- 4) The download bar starts to move, and the download takes about 30 seconds. The ACT lights on the device will flash during the download, and the LINK lights will flash a few times at the end of the download. Then the program pops up the prompt box of "do not power off the LINK light blinking device after transmission". Note: this is only after the transmission is completed, it will take about 3 seconds to write the flash process. At this time, the LINK light will flash, please don't power off in the time.
- 5) Generally after the completion of the download the procedures will automatically restart, generally without power. See the running indicator light flashing. If there is no automatic restart, please power on again after the LINK light flashing stop for more than 30 seconds.
- 6) Web configuration interface update: after firmware upgrade, the configuration page inside the module also needs to be updated, otherwise it cannot be configured through the Web again, but it does not affect the communication. Web pages can also be downloaded without a web configuration. To download the Web, change the "program file" download mode to "Web directory download" as shown in figure 53. And select the root directory where the local web page is located as the directory where the web files need to be downloaded (the directory can be obtained from ZLAN), click download, and download all the files in the local web page directory to the internal file system of the device.

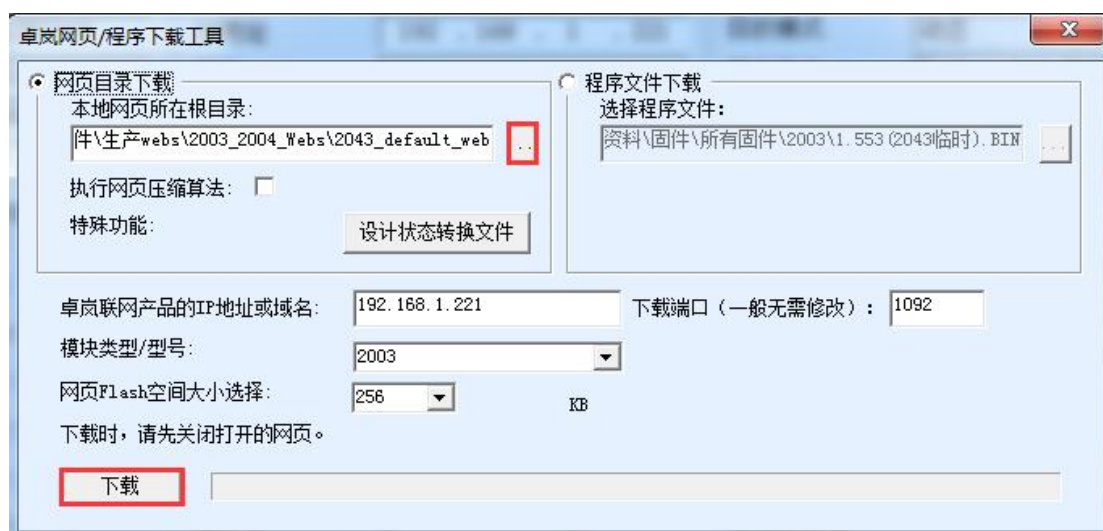


Figure 51 Web upgrade method of ZLSN2003

7) Note:

- a) If download under AP mode
- b) If the prompt fails, the device will not be damaged. Please restart the download. In addition, at the end of the download, please do not power off when the LINK light flashes, otherwise the device will be damaged.
- c) Check out the firmware version number of ZLVircom to find out whether the new firmware has been downloaded successfully.



Figure 52 check firmware version after upgrade

18. Order Information

Table 8 Order Information

Model	Instruction
ZLANZLAN5407M	Normal model

ZLANZLAN5407MN	With P2P function
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19. After-service

Shanghai ZLAN Information Technology Co., Ltd.

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Phone: 021-64325189

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Web: <http://www.zlmcu.com>

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